

# **The Benefit of Runway Grooving**

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**FAA/Asphalt Institute Airport Pavement  
Workshop**

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# Problem: The Water Covered Runway

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# Runway Grooving

- Misconceptions Have Developed Relative to Its Purpose During Its More Than 40 Years of Application.

# Runway Grooving

- Prudent to Stress Reasons for Which It Is Not Used

# Runway Grooving

- Not Used to Provide Drainage of Water from the Pavement Surface

# Drainage

- Provided by the Transverse Slope of the Pavement Surface
- Grooves Are Cut in the Runway Surface Transversely to the Pavement Centerline and Make a Secondary Contribution to Drainage.

# Runway Grooving

- Not Used to Provide an Increase in the Friction Capability of the Pavement Surface

# Friction

- Friction Capability of the Pavement Surface Provided by the Quality of the Microtexture - Macrottexture Combination



# Runway Grooving

- Provides Forced Water Escape from the Pavement Surface under Aircraft Tires Traveling at High Speed

# Runway Grooving

- Does Not Eliminate Hydroplaning
- Reduces Hydroplaning to a Manageable Level
- A Higher Degree of Contact is Maintained Between Aircraft Tires and the Pavement Surface under the Condition of Standing Water.

# Runway Grooving

- Enables Pavement Surface Microtexture - Macrotexture Combination to Provide Sufficient Braking and Directional Control to Aircraft
- Slight to Significant as Speed of Aircraft or Water Depth on Pavement is Reduced

# Runway Grooving

- Reduces Dynamic Hydroplaning (Standing Water)
- Reduces Viscous Hydroplaning (Wet Pavement with Little to No Standing Water)

# Rule of Thumb for Water Covered Runways Servicing Aircraft Operations

- Transverse Slope Provides Drainage.
- Texture of Pavement Provides Friction.
- Grooving Enables Aircraft Tires to Contact the Pavement.

# Runway Grooving

- In the Presence of Water, Totally Worn Aircraft Tires Experience Better Braking on a Grooved Pavement than Newly Treaded Tires on a Nongrooved Pavement.

# Porous Friction Course Substitutes for Runway Grooving

- Provides Drainage of Water from the Pavement Surface (Primary)
- Provides Forced Water Escape from the Pavement Surface under Aircraft Tires Traveling at High Speed Similar to Grooving (Secondary)
- Application Limited Relative to Density of Aircraft Operations

# Not Substitutes for Runway Grooving

- Tire Tread  
(Demonstrated in Full Scale Tests)
- Coarse Pavement Surface Macrotexture  
(Demonstrated to a Limited Degree in Full Scale Tests)



# FAA Full Scale Test Program Braking/Hydroplaning

- 1975 to 1983
- 600 Full Scale Tests
- Dynamic Test Track
- Asphalt and Portland Cement Concrete
- Variety of Pavement Surface Treatments
- Wet to Flooded Conditions
- Speeds of 30 to 150 Knots

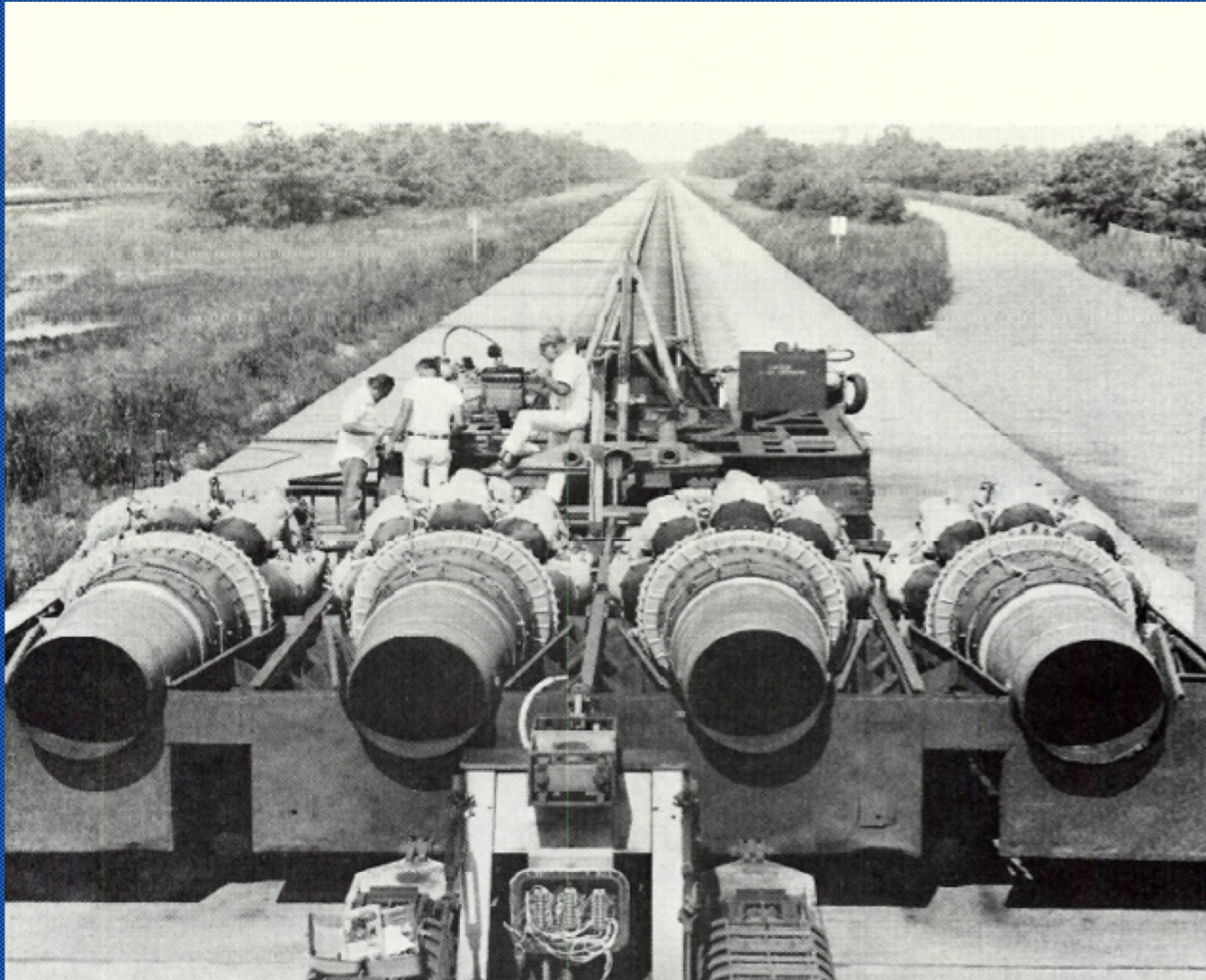
# FAA Full Scale Test Program Braking/Hydroplaning

- Aircraft Tire, 49 by 17, 26 ply, type VII (Boeing 727 and 747)
- Tire Pressure, 140 psi
- Wheel Load, 35,000 lbs
- Maximum Braking Data Base
- Test Facility, NAEC (Navy), Lakehurst, New Jersey

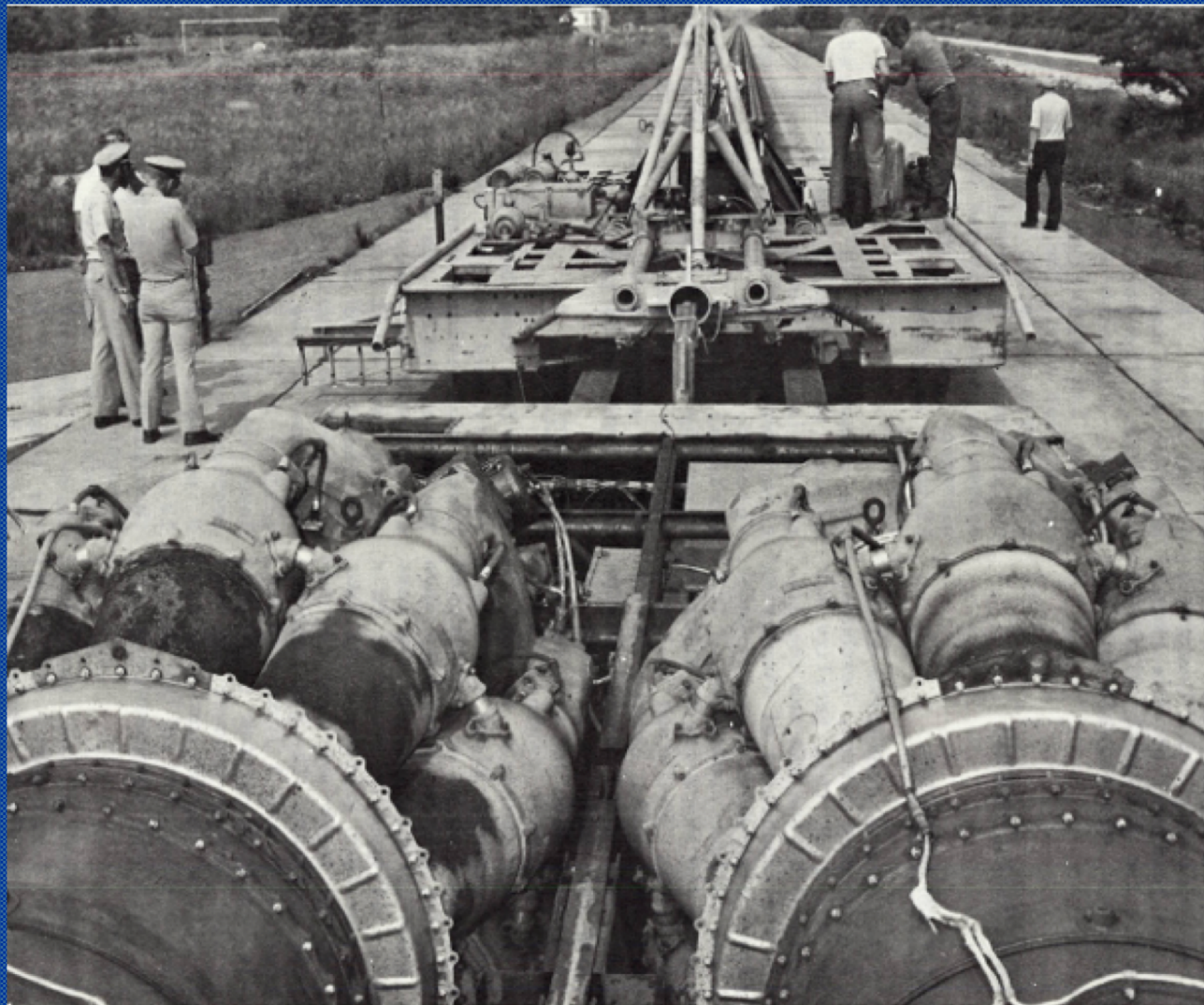
# FAA Full Scale Test Program Braking/Hydroplaning Water Depth Conditions on Pavement

- Wet            0.00 in. Standing Water
- Puddled       0.10 in. Standing Water
- Flooded       0.25 in. Standing Water

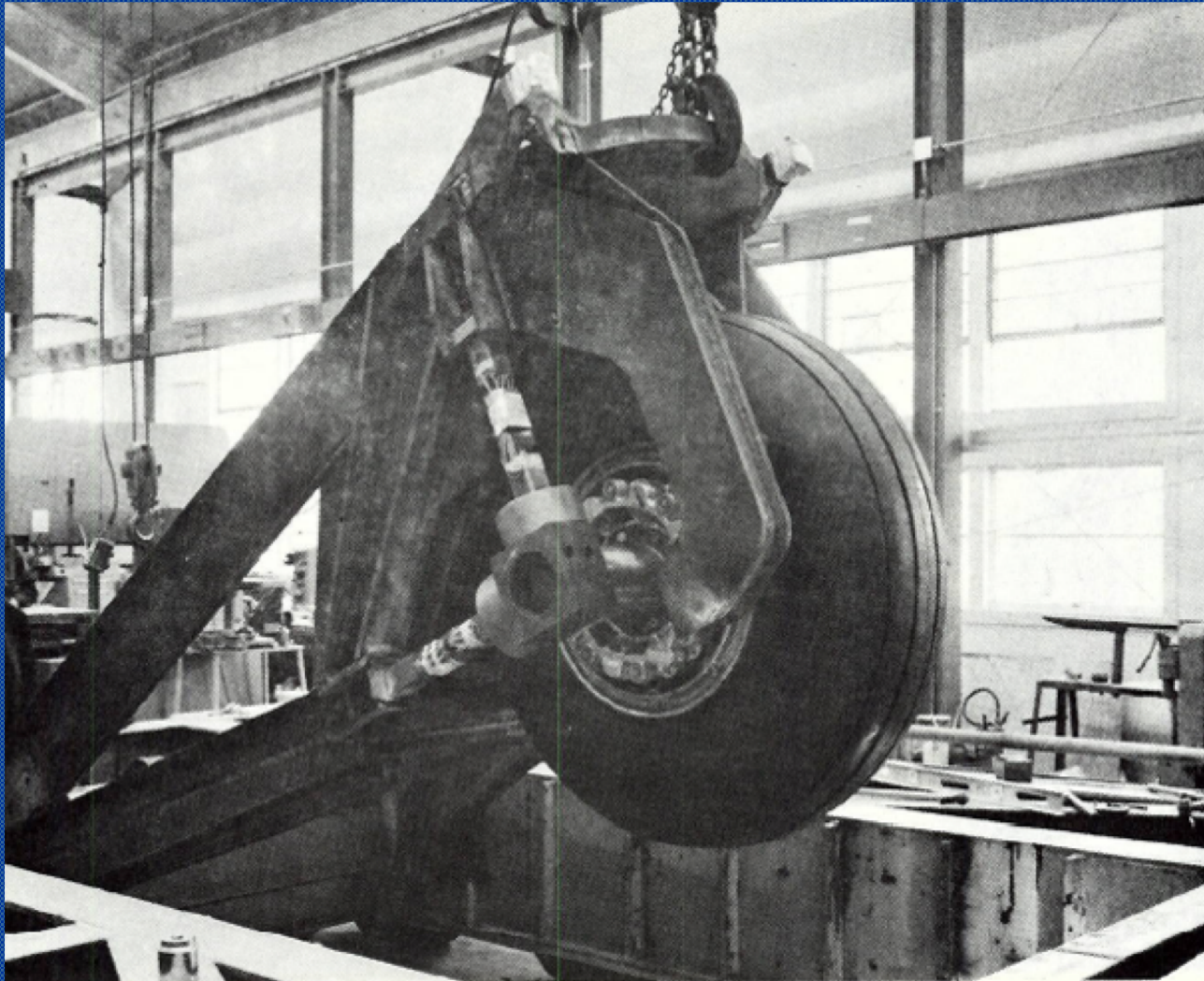
# Launch End of Test Track



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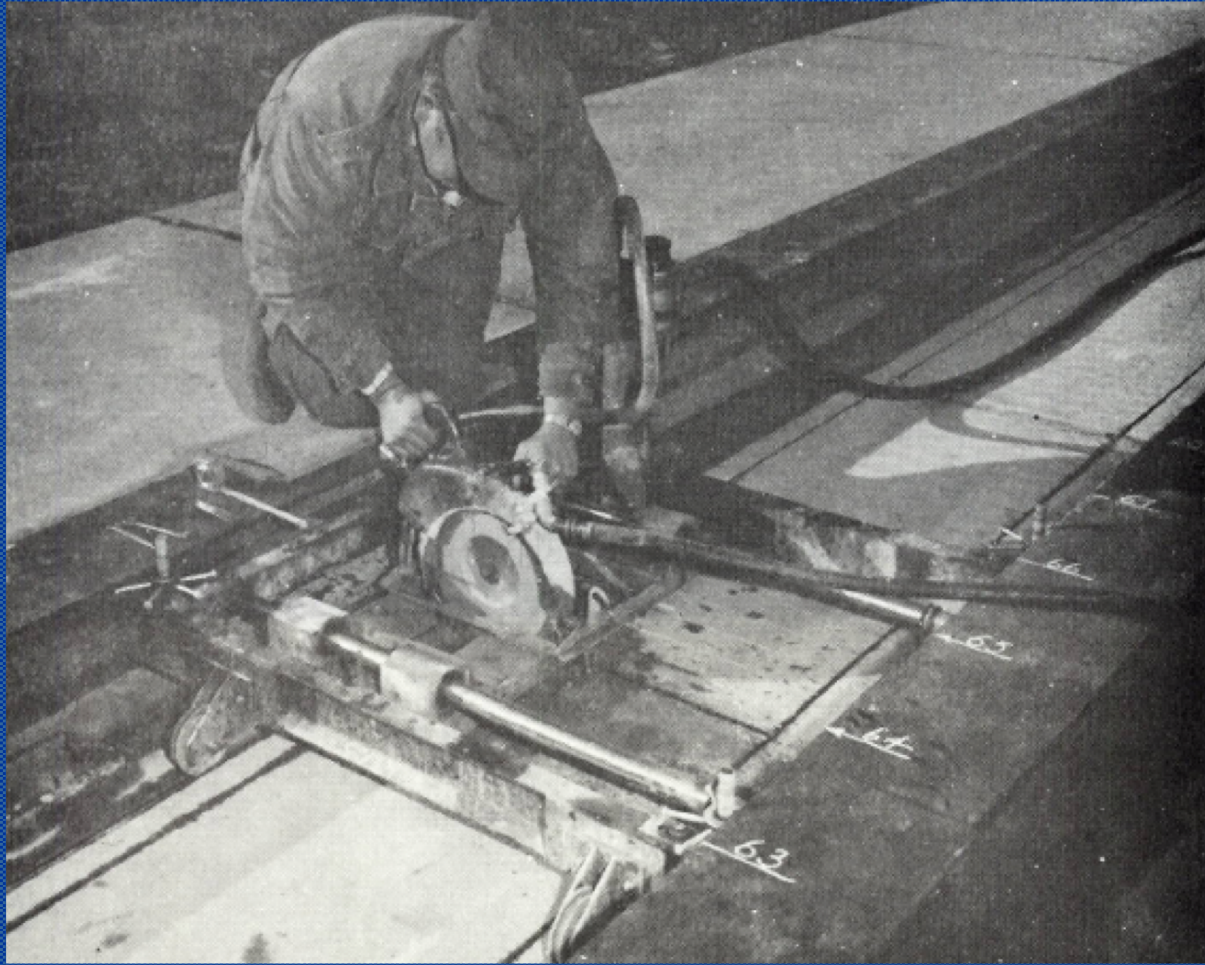
# Dynamometer with Tire-Wheel Assembly



# New and Worn Tire Tread



# Saw Cutting Grooves in the Test Pavement

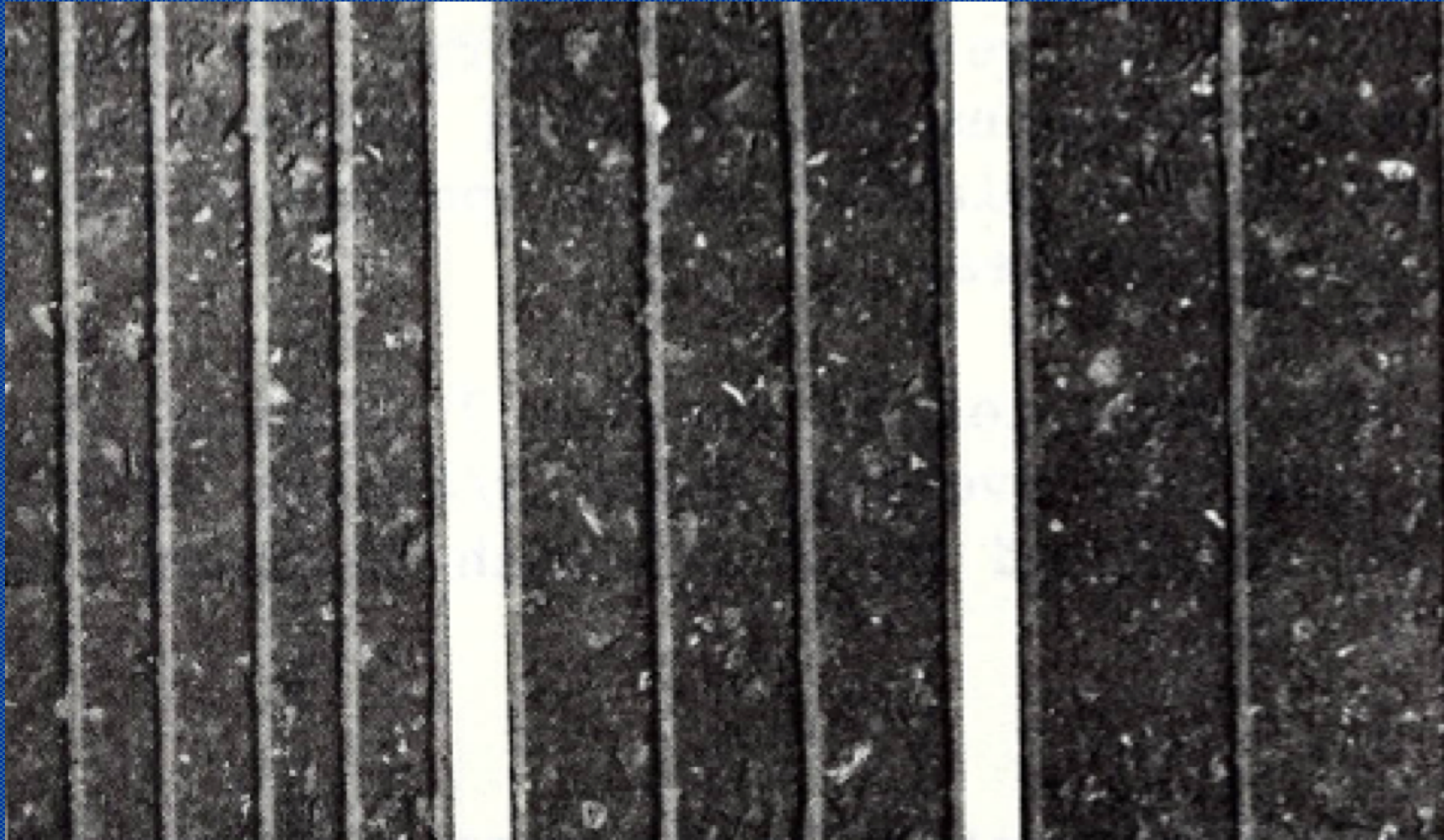




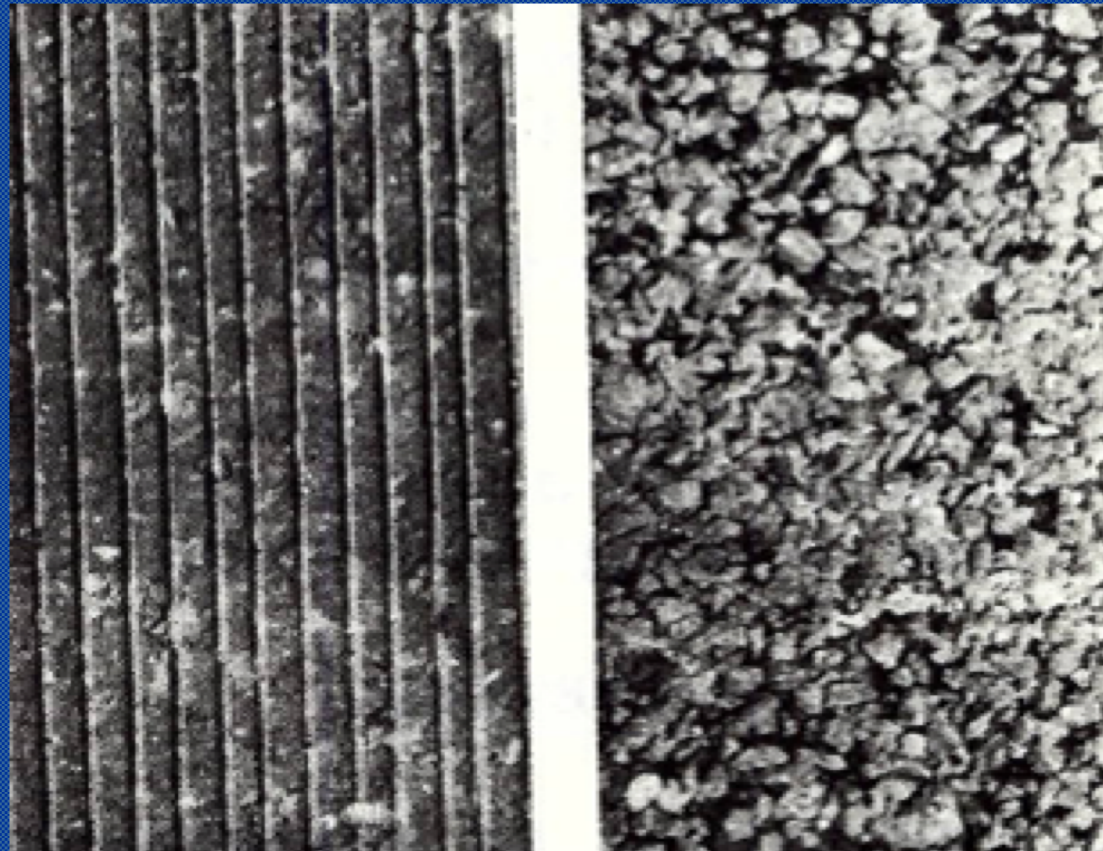
# Test Pavement at the Recovery End of the Test Track



1/4 x 1/4 in. Grooves Spaced at  
1 1/4 , 2, and 3 ins.



# 1/8 x 1/8 in. Grooves Spaced at 1/2 in. and Porous Friction Course



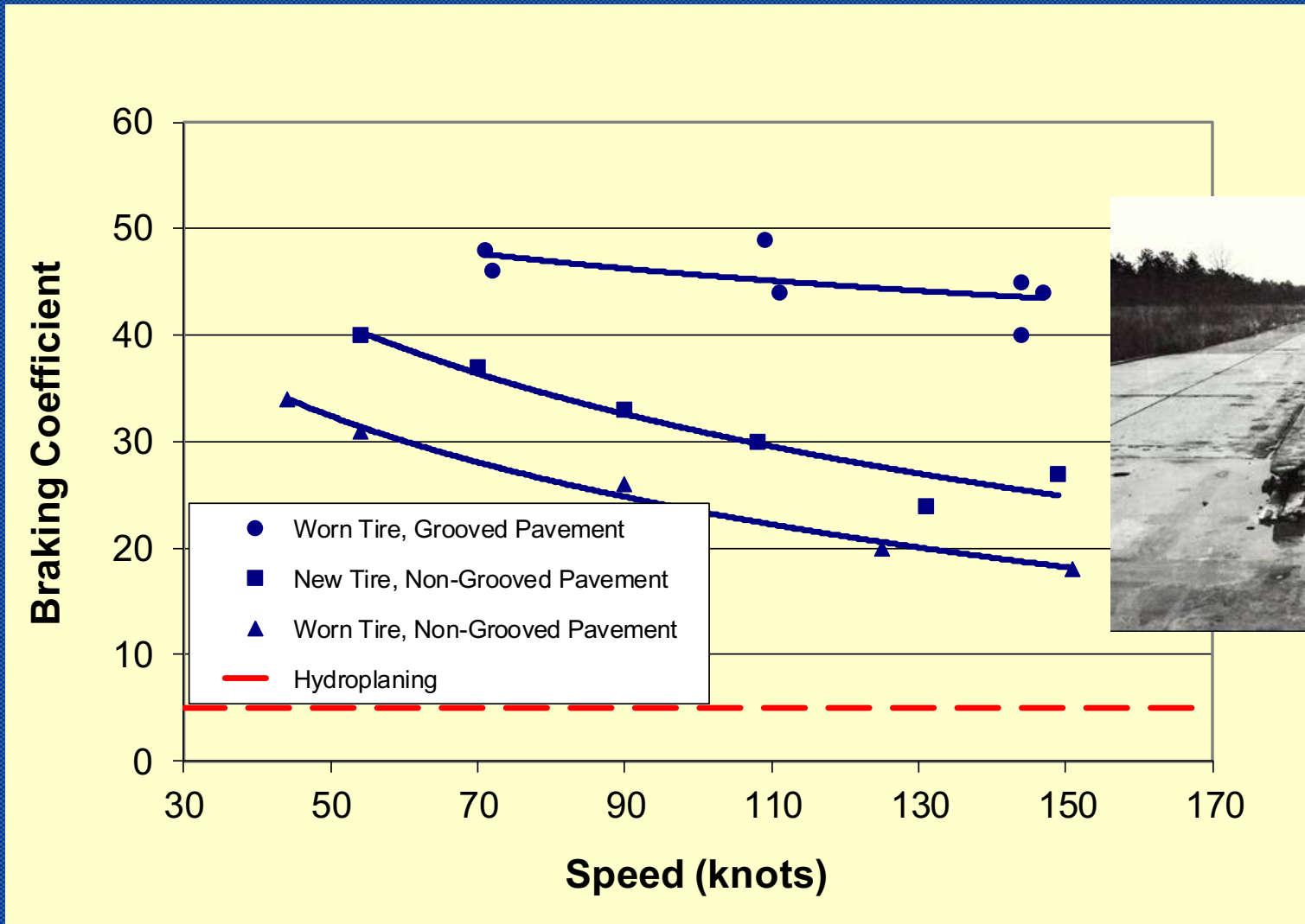
# Experimental Percussive Grooves at 3 in. Spacing



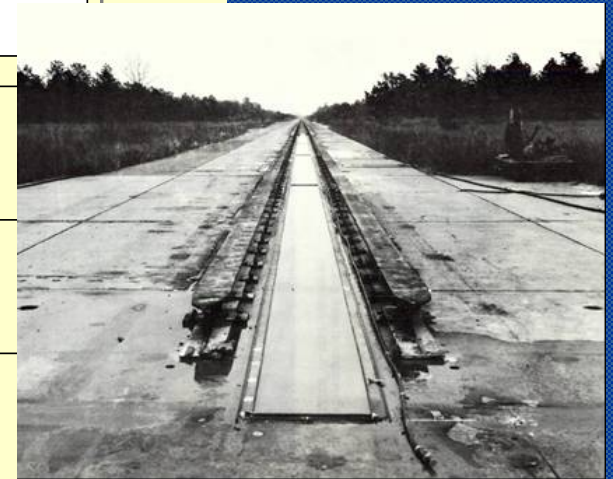
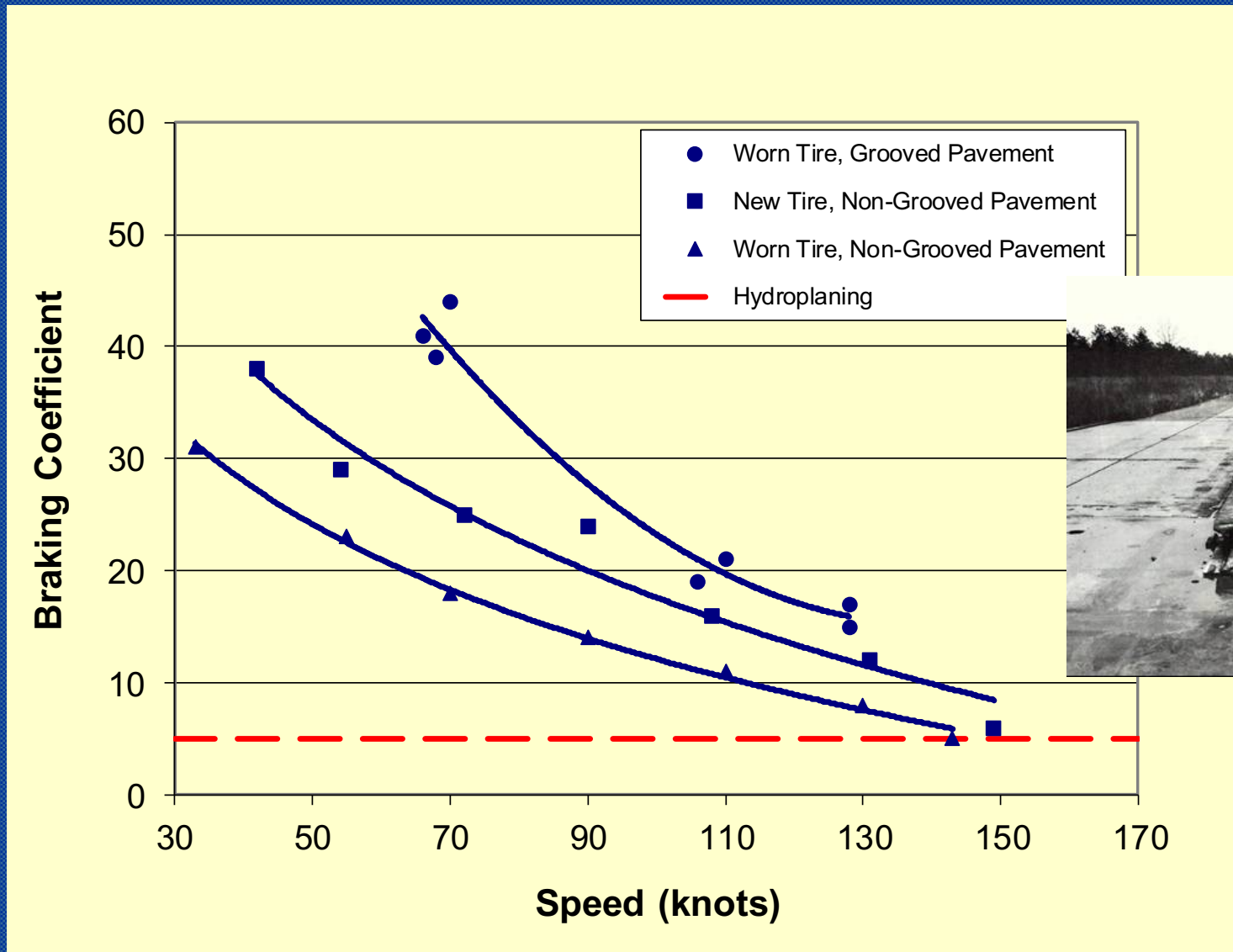
# Grooved Pavement

- FAA Standard  $1/4 \times 1/4$  Saw-Cut Grooves Spaced at  $1\frac{1}{2}$  inches
- Represented by Curve Fits between Data Points for  $1\frac{1}{4}$  inch and 2 inch Spacing

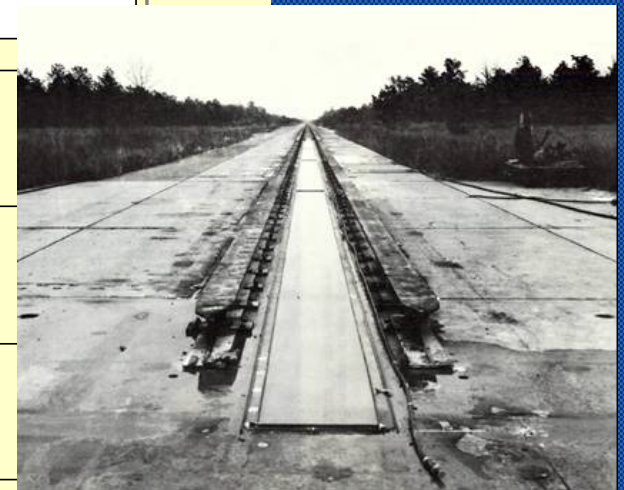
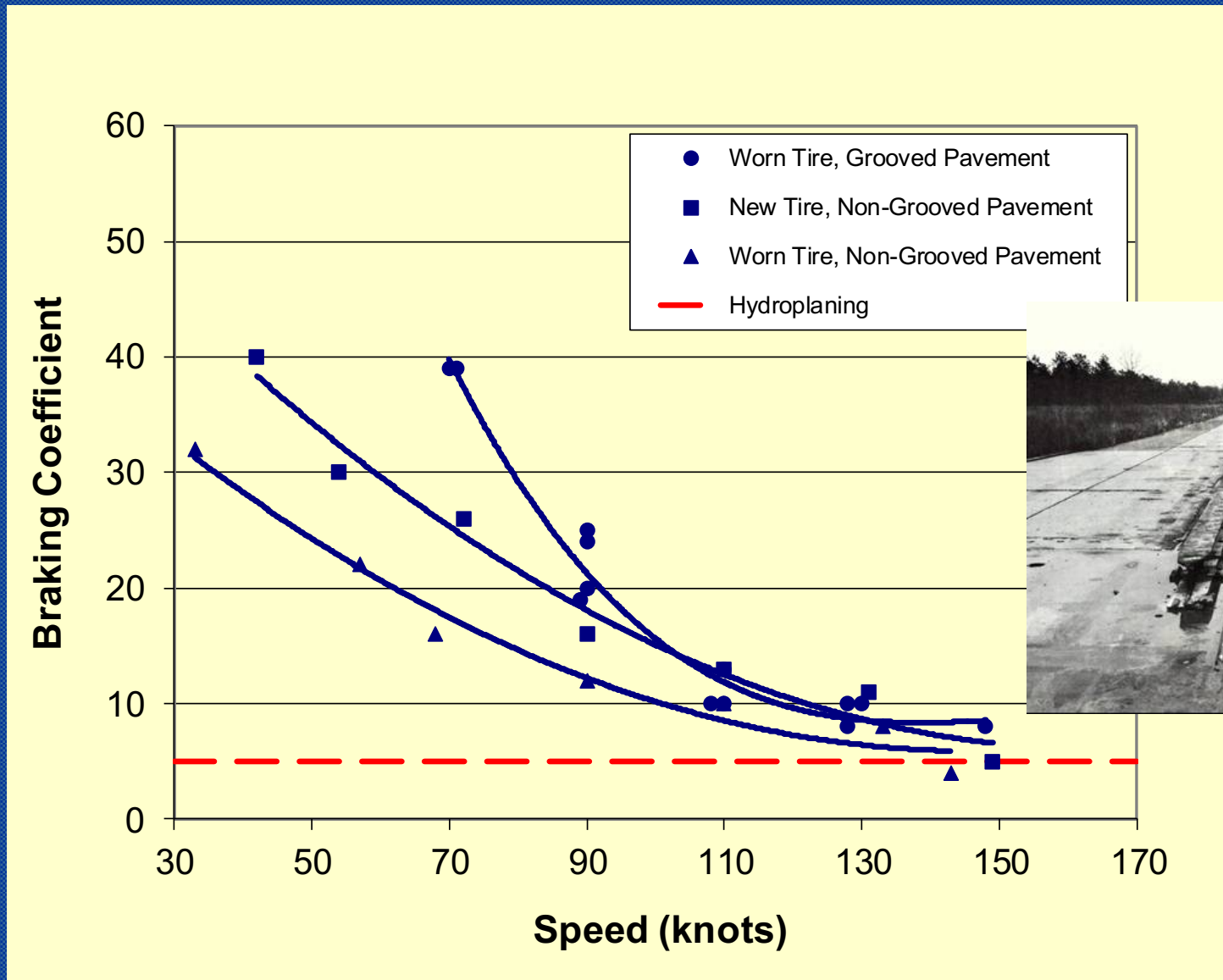
# Braking on a Wet Asphalt Pavement



# Braking on a Puddled Asphalt Pavement

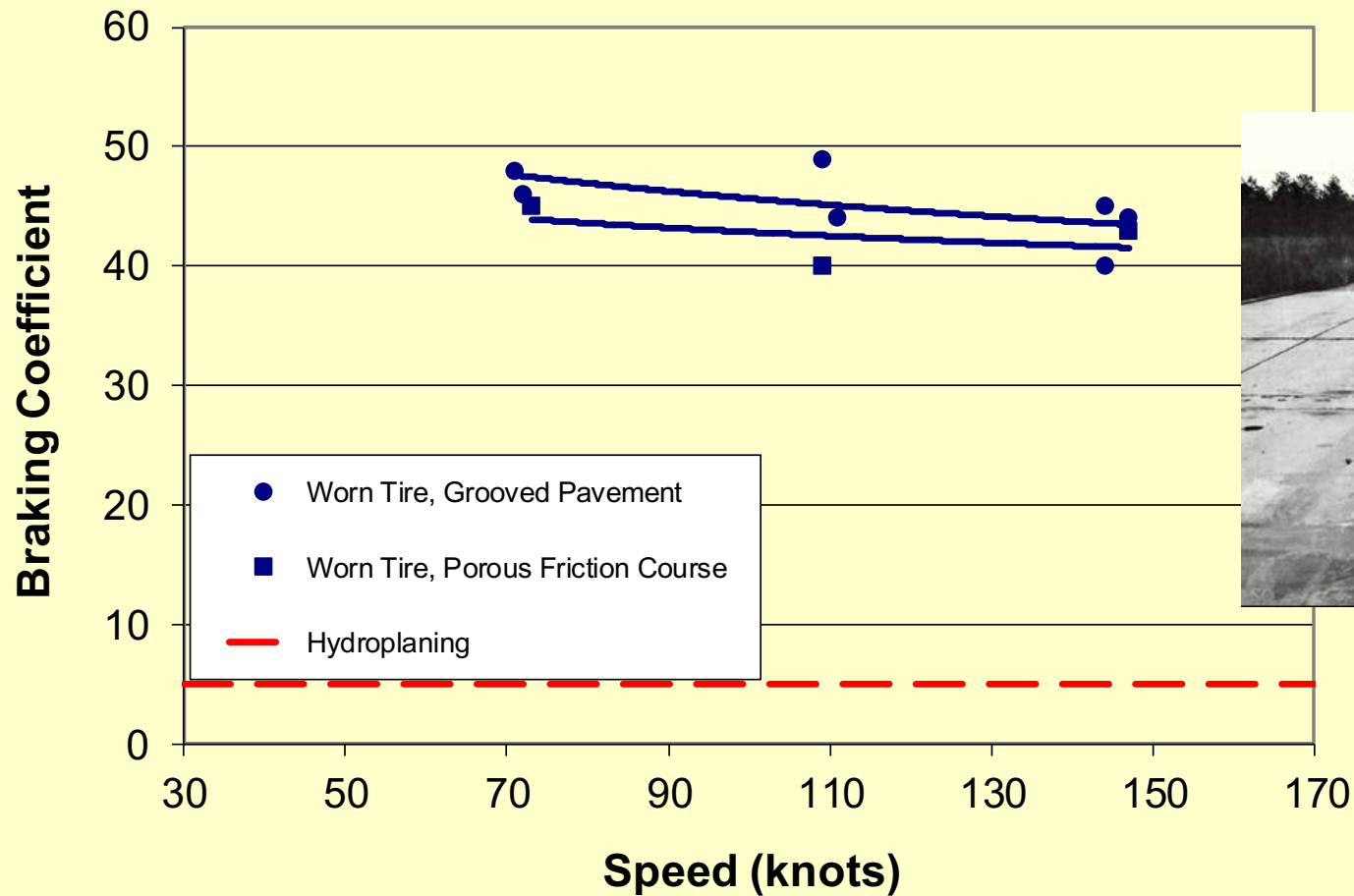


# Braking on Flooded Asphalt Pavement

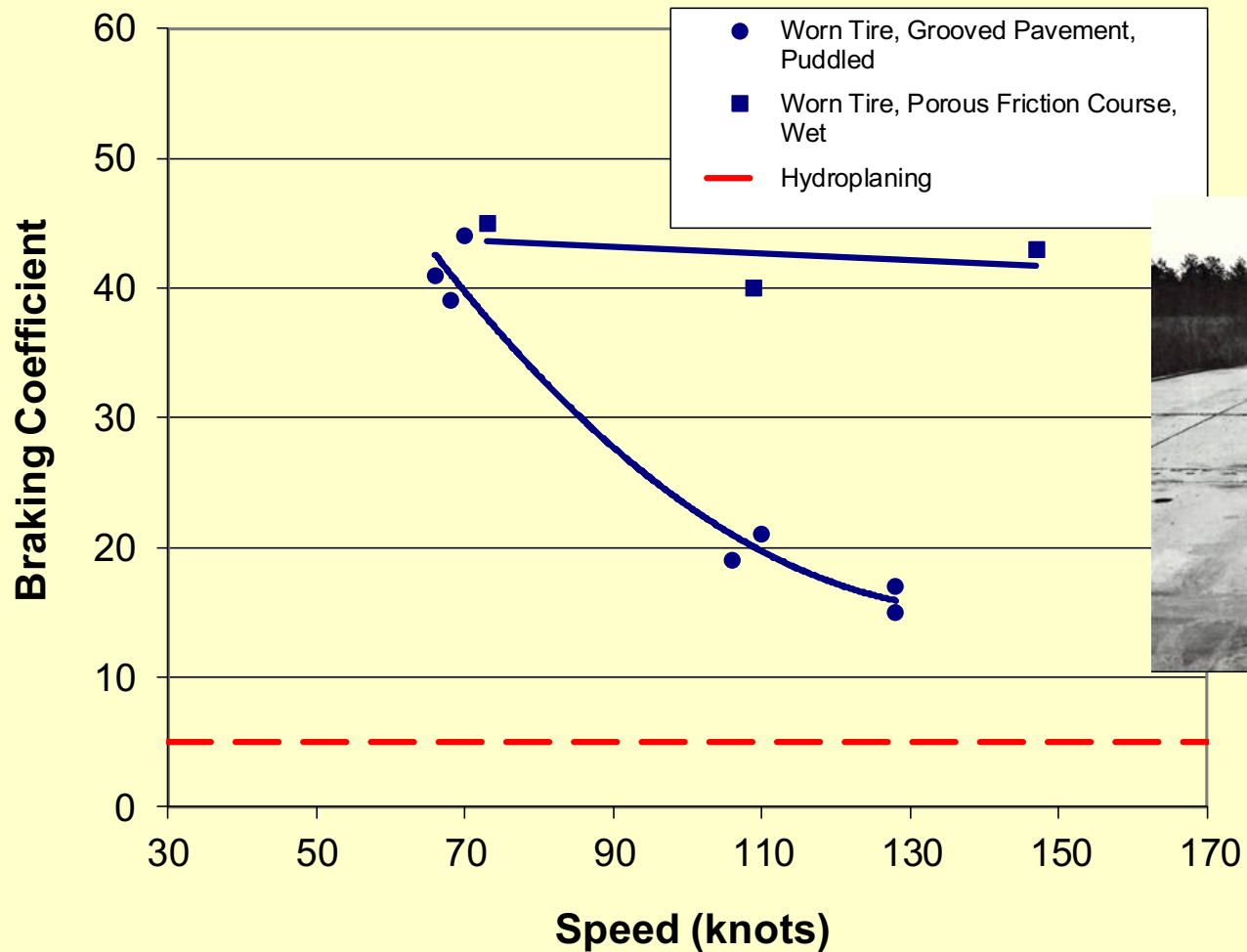




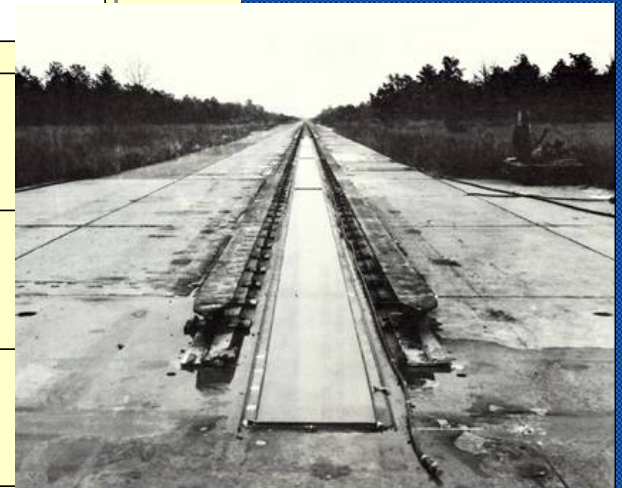
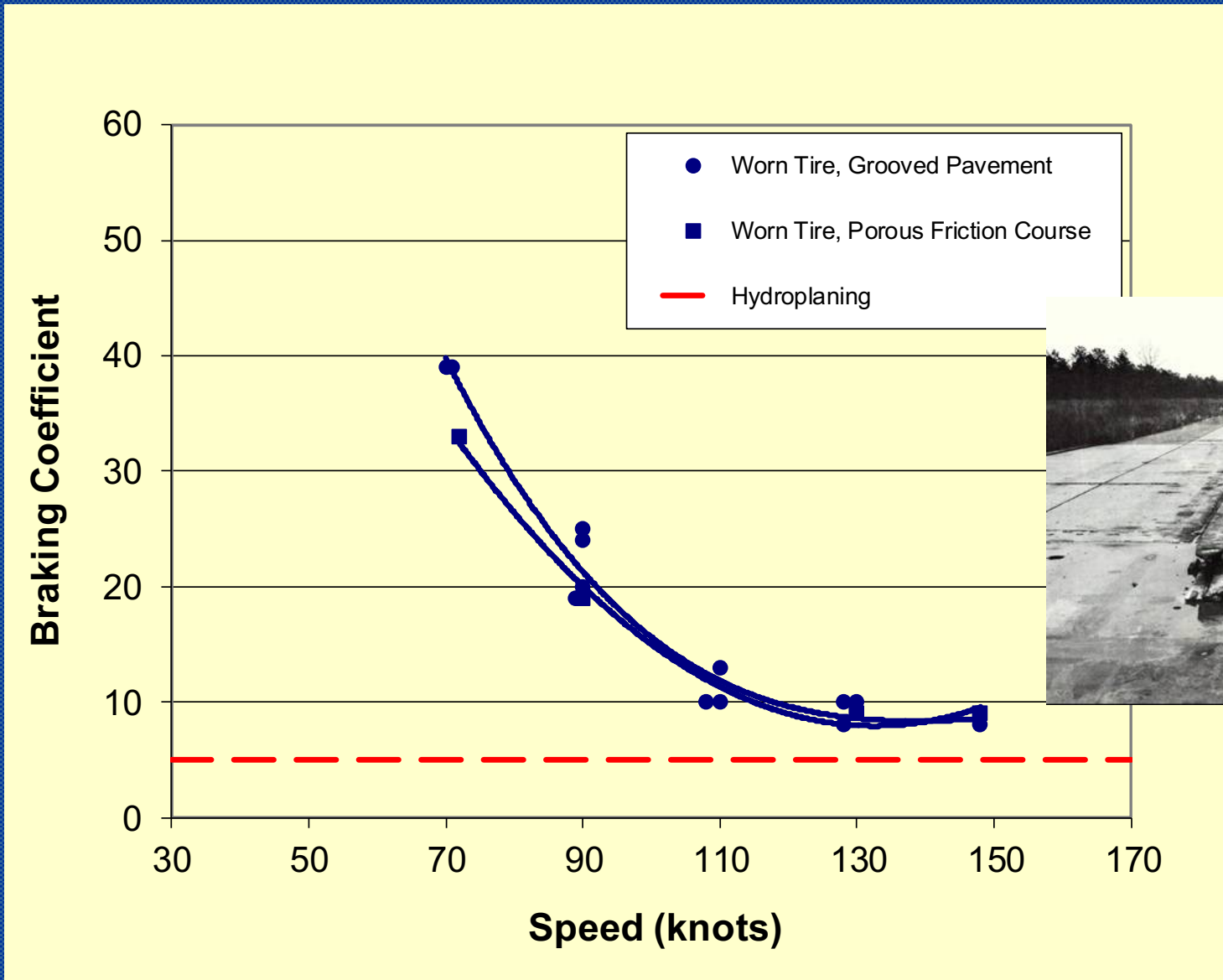
# Braking on a Wet Asphalt Pavement



# Braking on an Asphalt Pavement Under a Heavy Downpour



# Braking on an Asphalt Pavement Under a Heavy Downpour (Flooded)



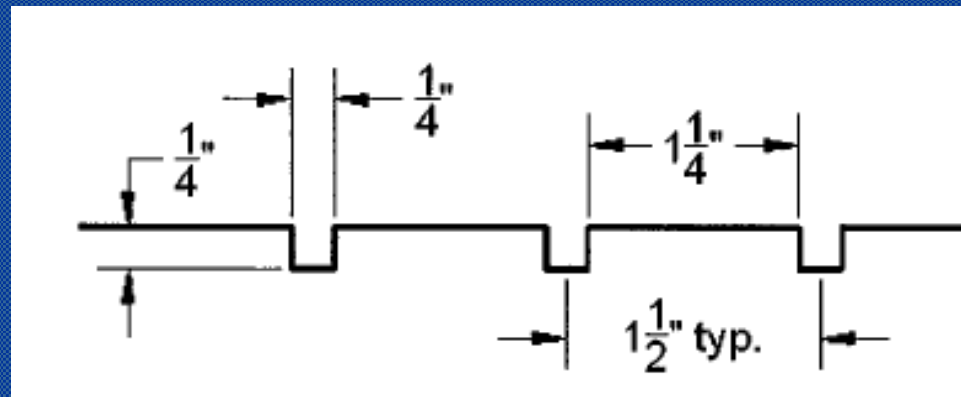
# Essentials of an Aircraft Braking/Hydroplaning Test System

- Full Scale
- High Speed
- Standing Water
- Uniformity of Water Depths
- Close Control of Variables

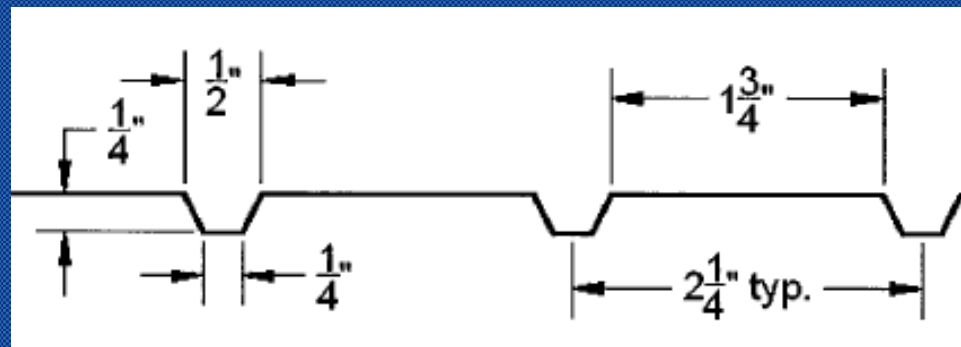
# Aircraft Braking/Hydroplaning Test System Scenarios

- Full Scale Tire-Wheel Assembly on a Dynamic Test Track (Best Control of Variables)
- Aircraft on a Runway

# FAA Standard and Proposed Saw-Cut Groove Patterns

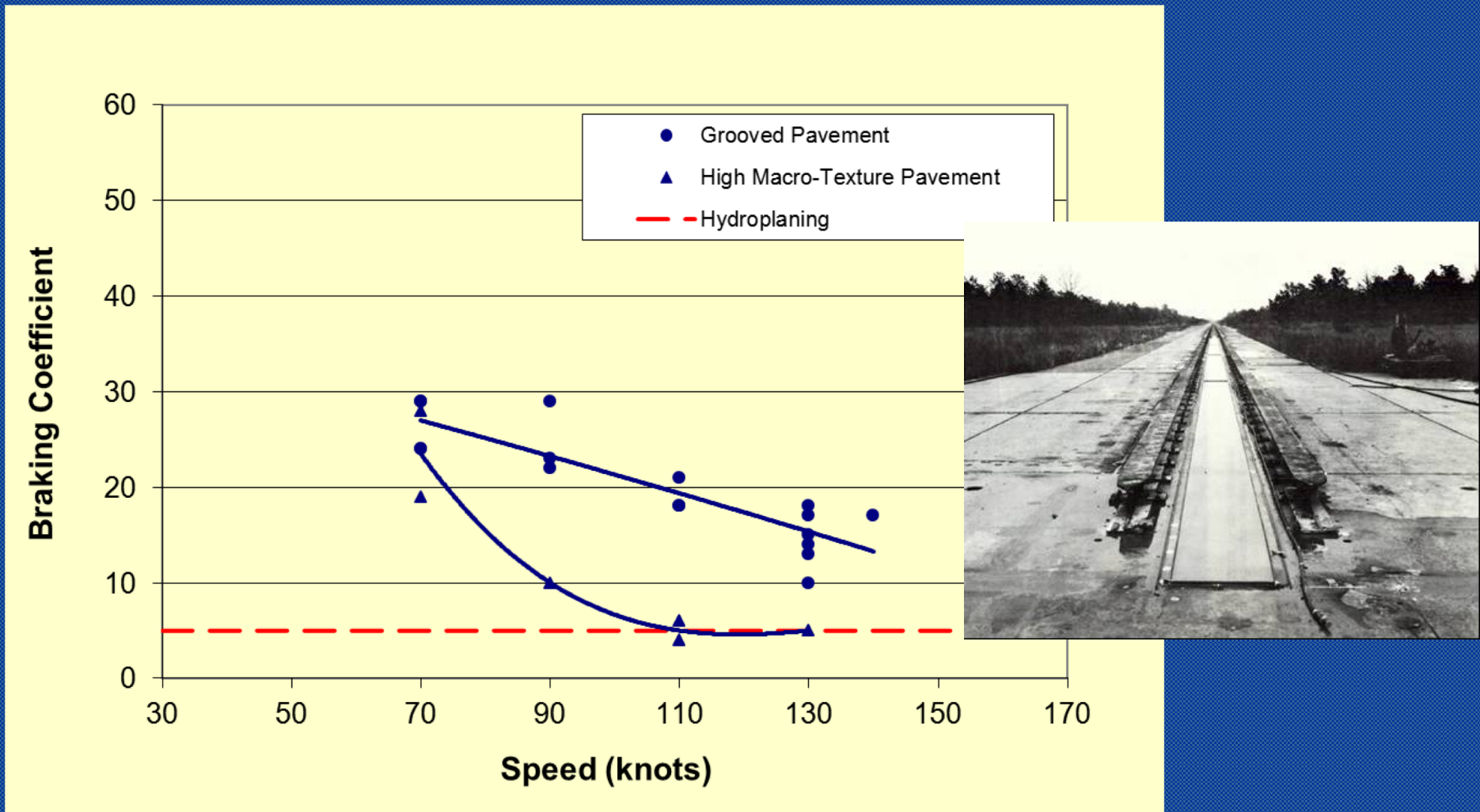


**Standard**



**Proposed**

# FAA Standard Groove Pattern vs. High Macrotexture - New Tire on a Puddled Portland Cement Concrete Pavement



# Landing of a Jet Transport Aircraft on a Stone Matrix Asphalt (SMA) Runway under Rainfall Conditions

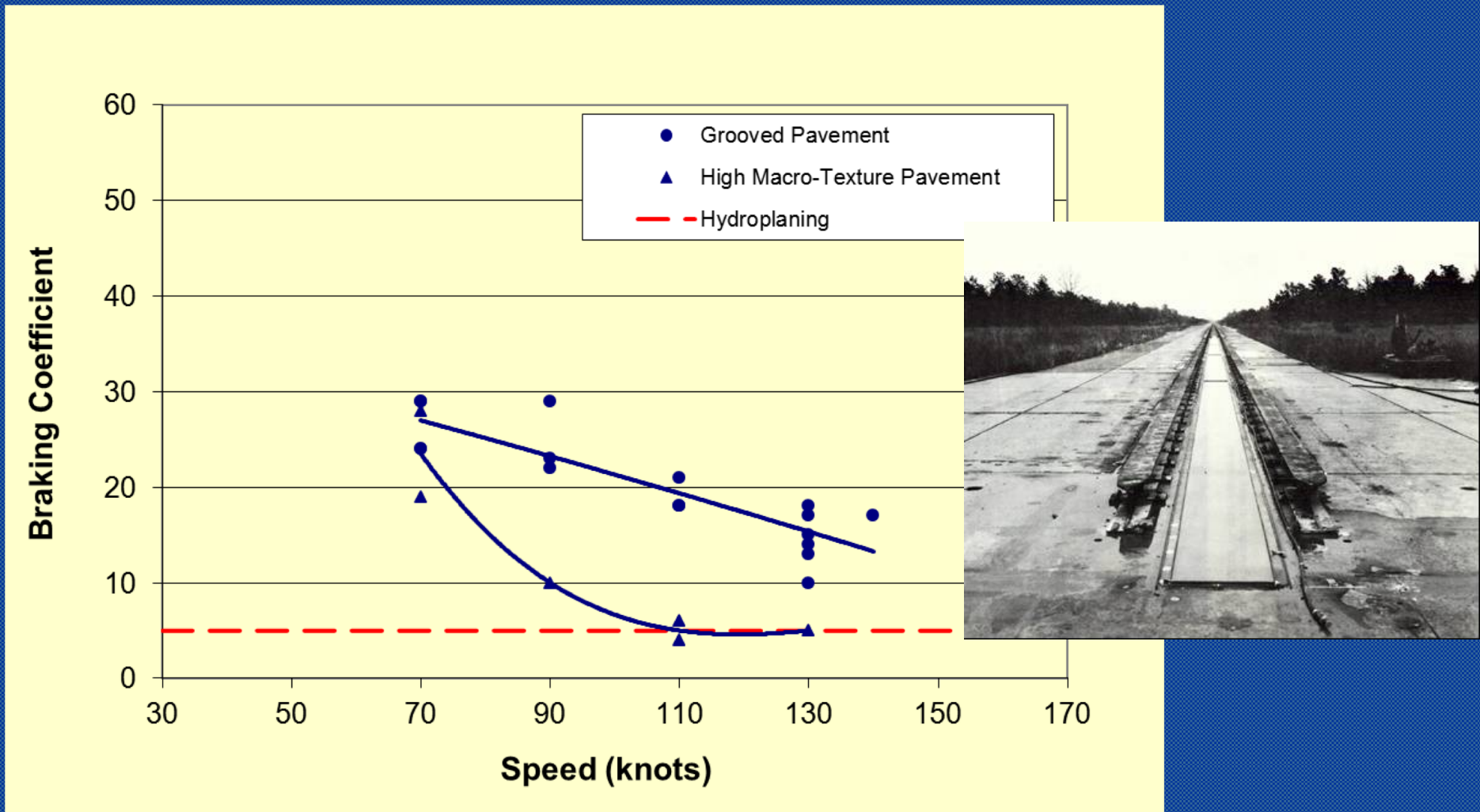




# Takeoff of a Jet Transport Aircraft on a Stone Matrix Asphalt (SMA) Runway under Rainfall Conditions

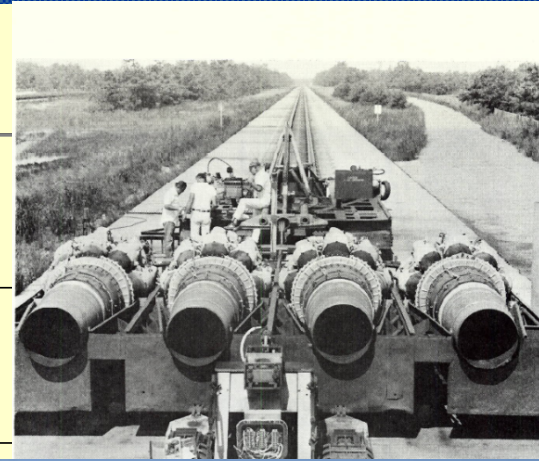
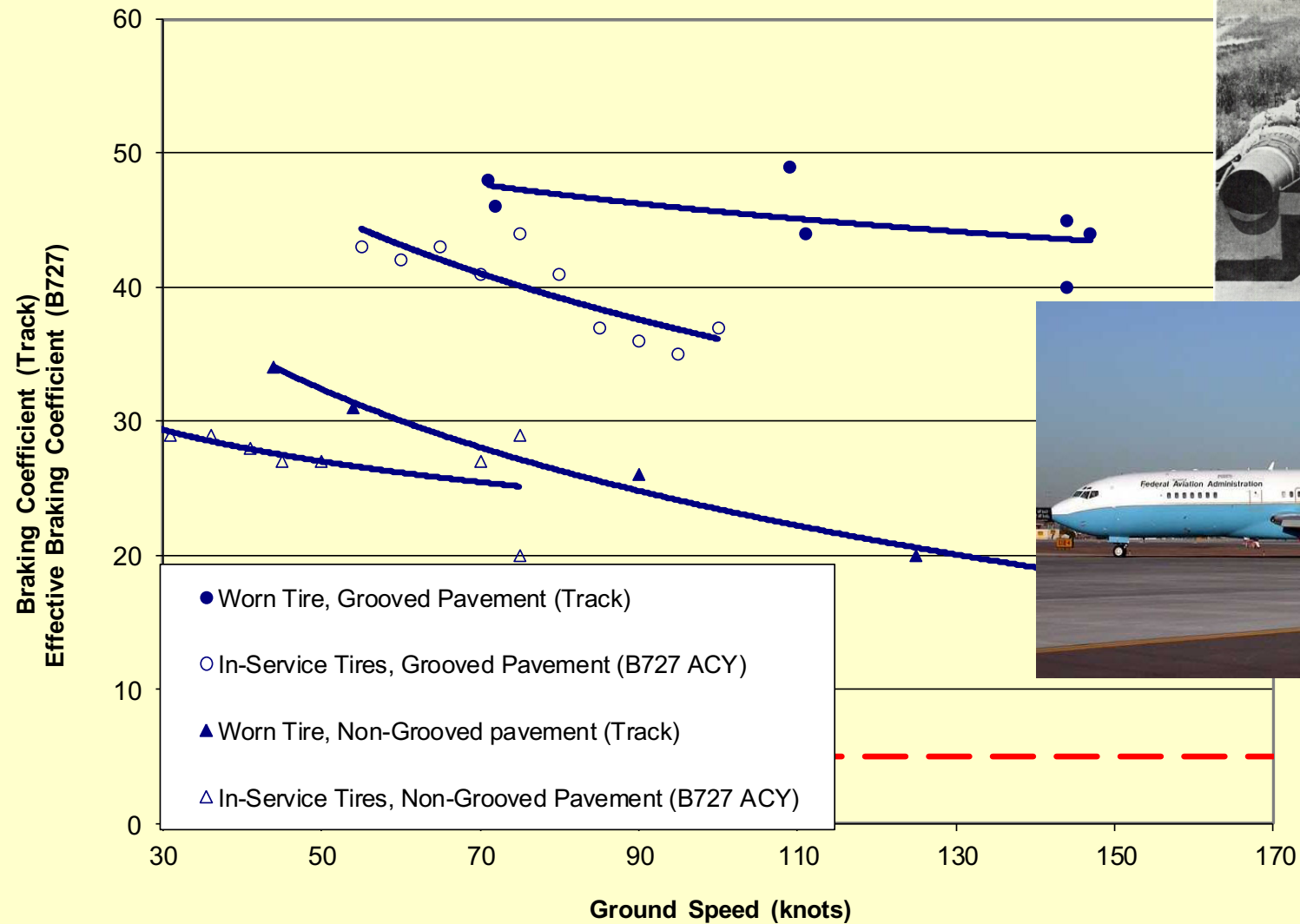


# FAA Standard Groove Pattern vs. High Macrotexture - New Tire on a Puddled Portland Cement Concrete Pavement

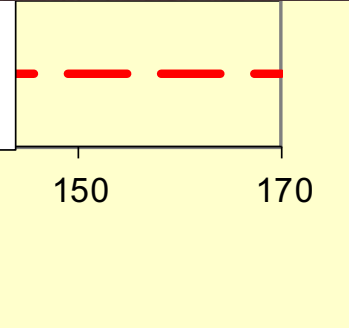
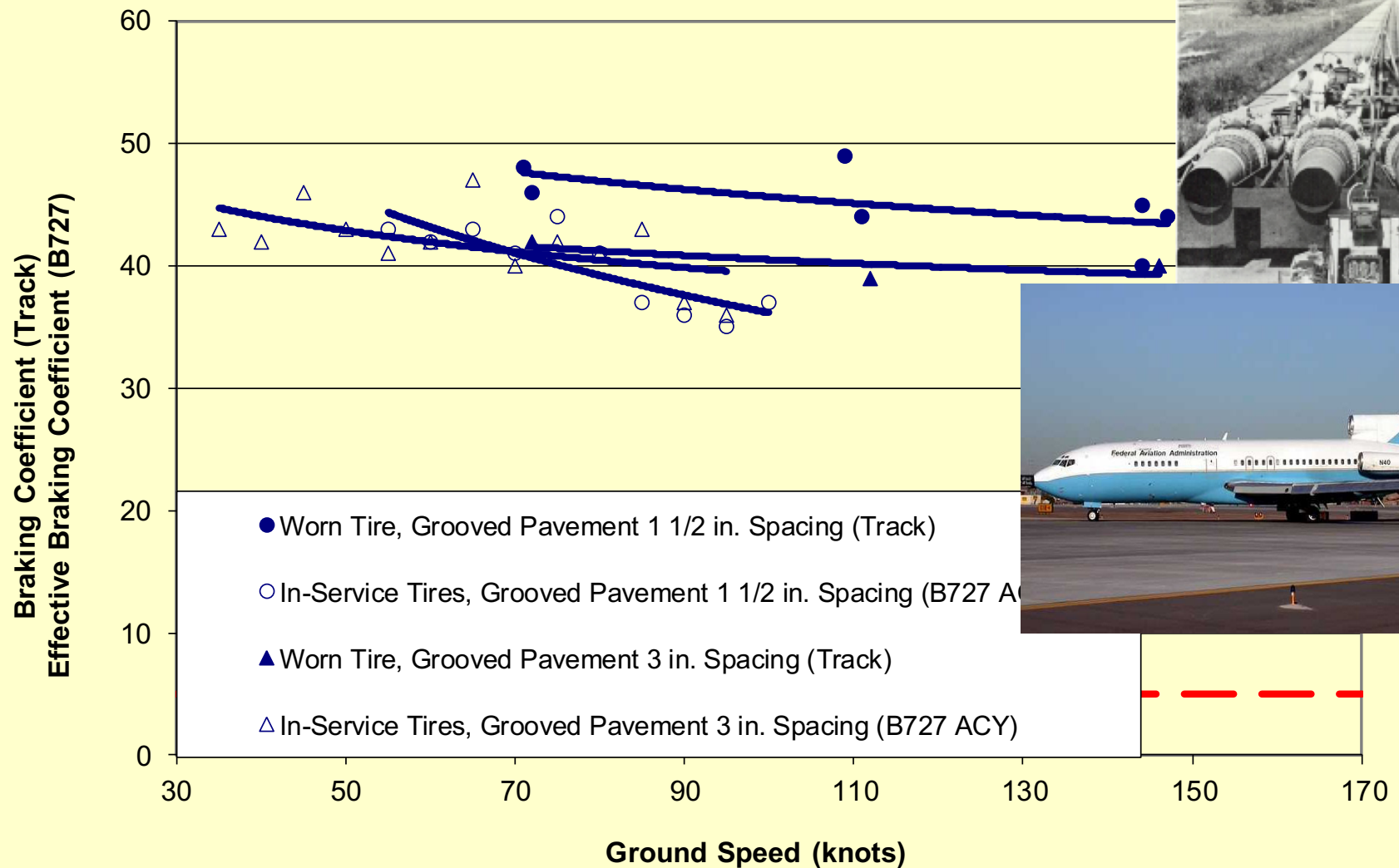


# Relationship between Results on the Test Track and Performance of the Aircraft on a Runway

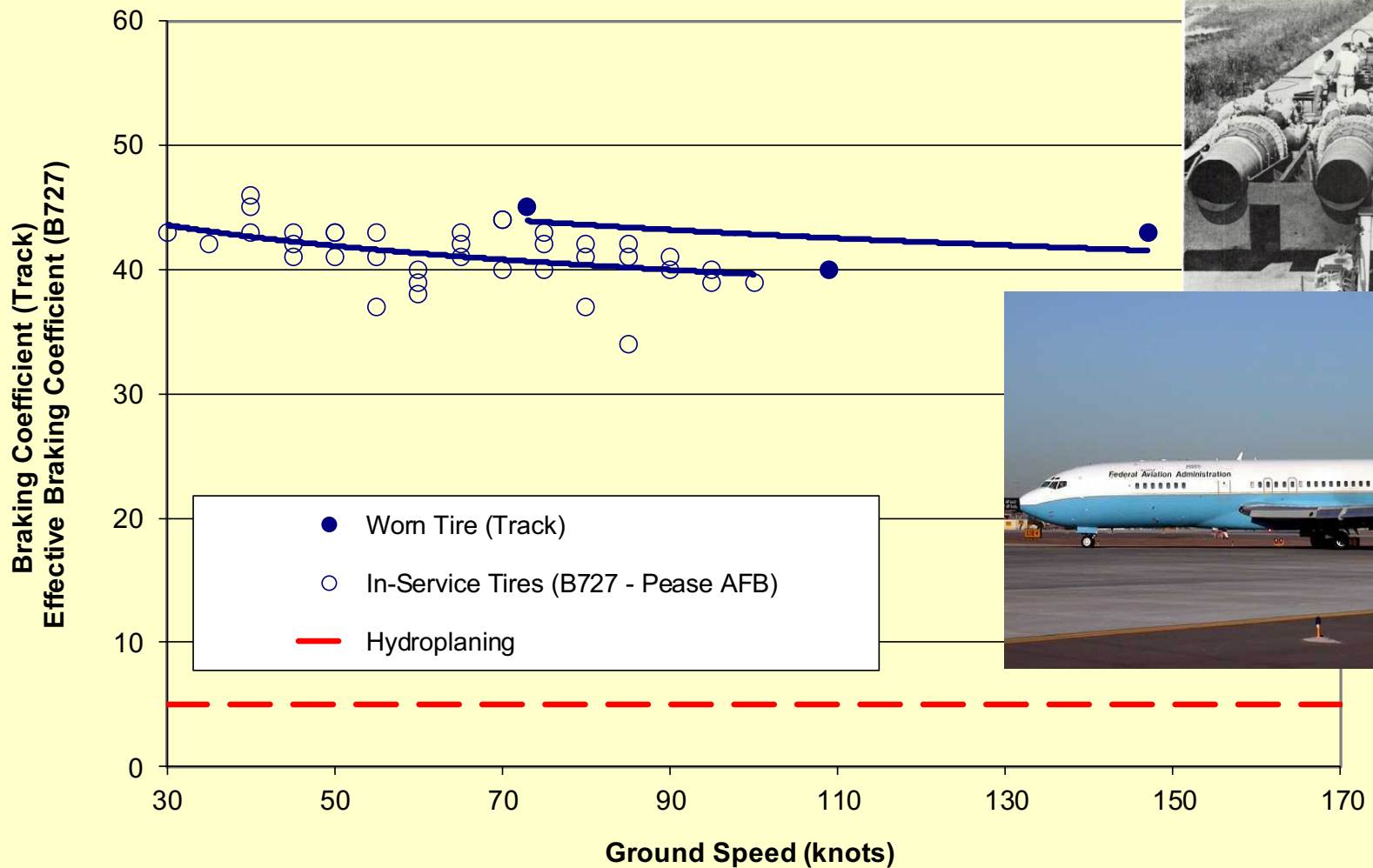
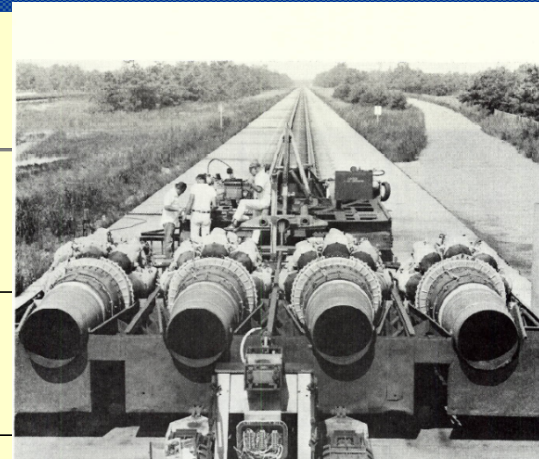
# Braking on a Wet Asphalt Pavement



# Braking on a Wet Asphalt Pavement



# Braking on Wet Porous Friction Course



Dynamic Test Track Data Can Be Used to Simulate Tire-Pavement Interaction During the Landing and Takeoff of a Jet Transport Aircraft with Worn Tires on a Runway under Rainfall Conditions.

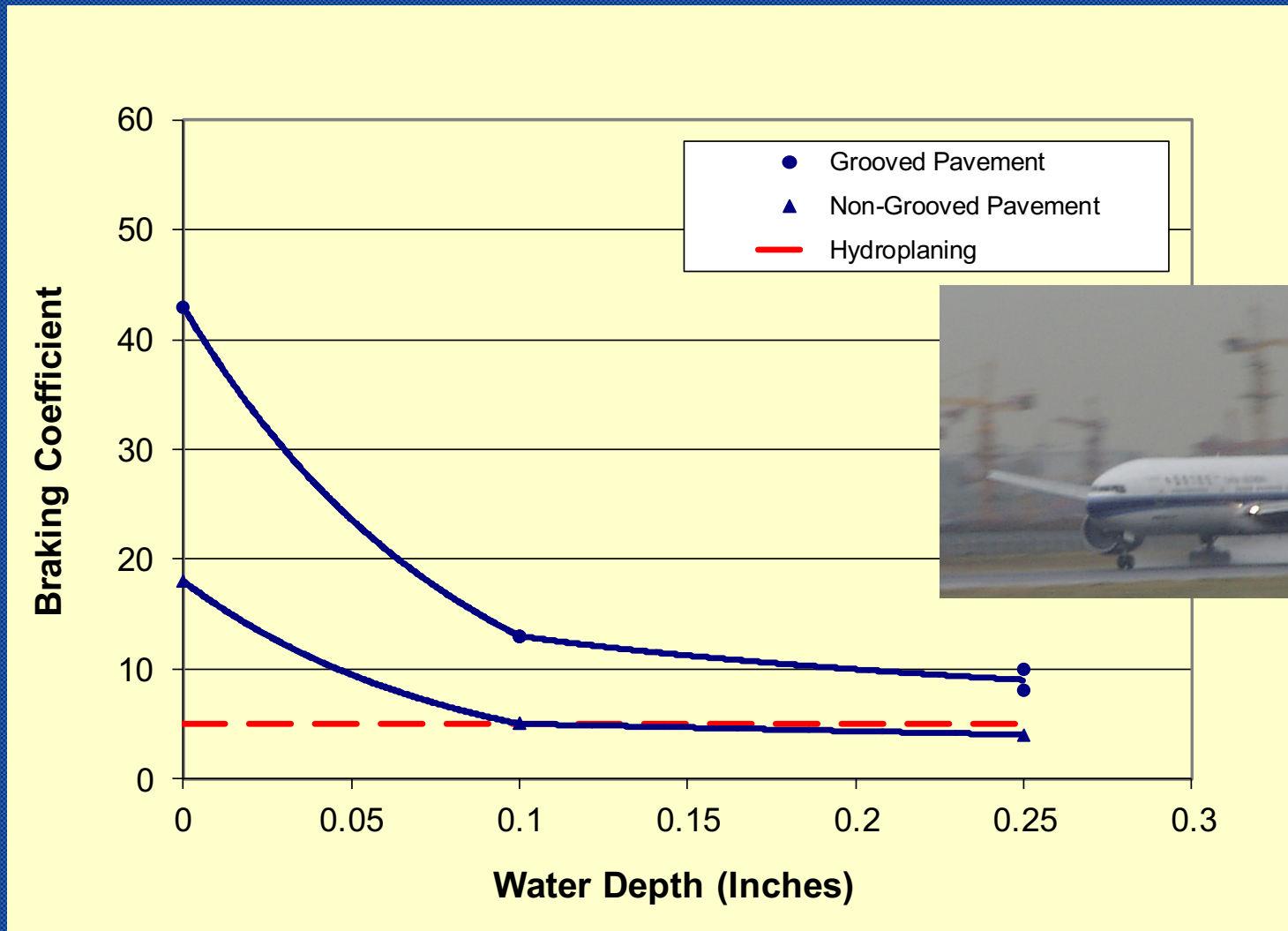
# Inference Drawn from Simulation on Asphalt Pavement

- Runway Grooving Offers the Potential to Double The Magnitude of Tire-Pavement Interaction for Jet Transport Aircraft Operating on Water Covered Runways.

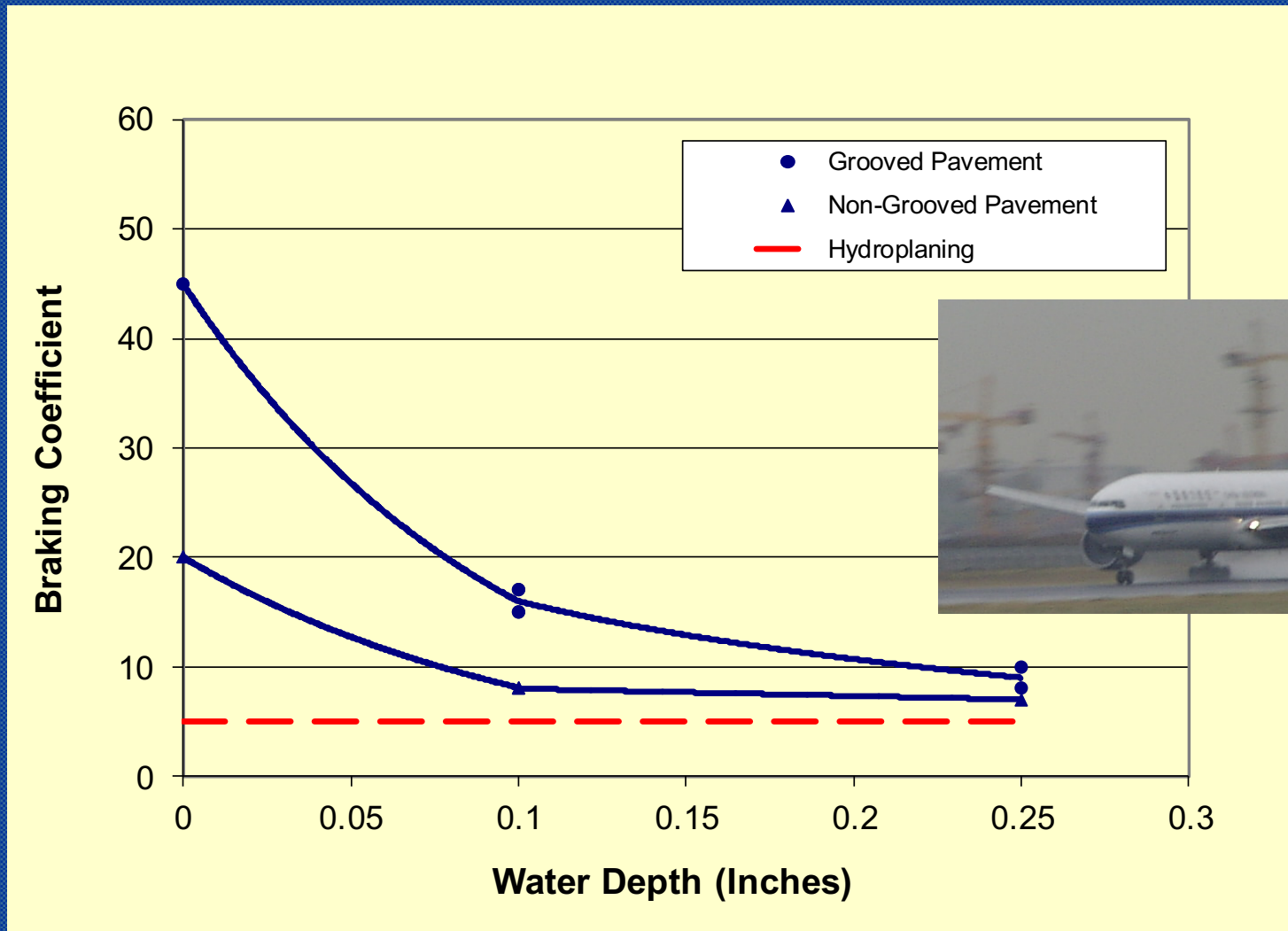


# Landing

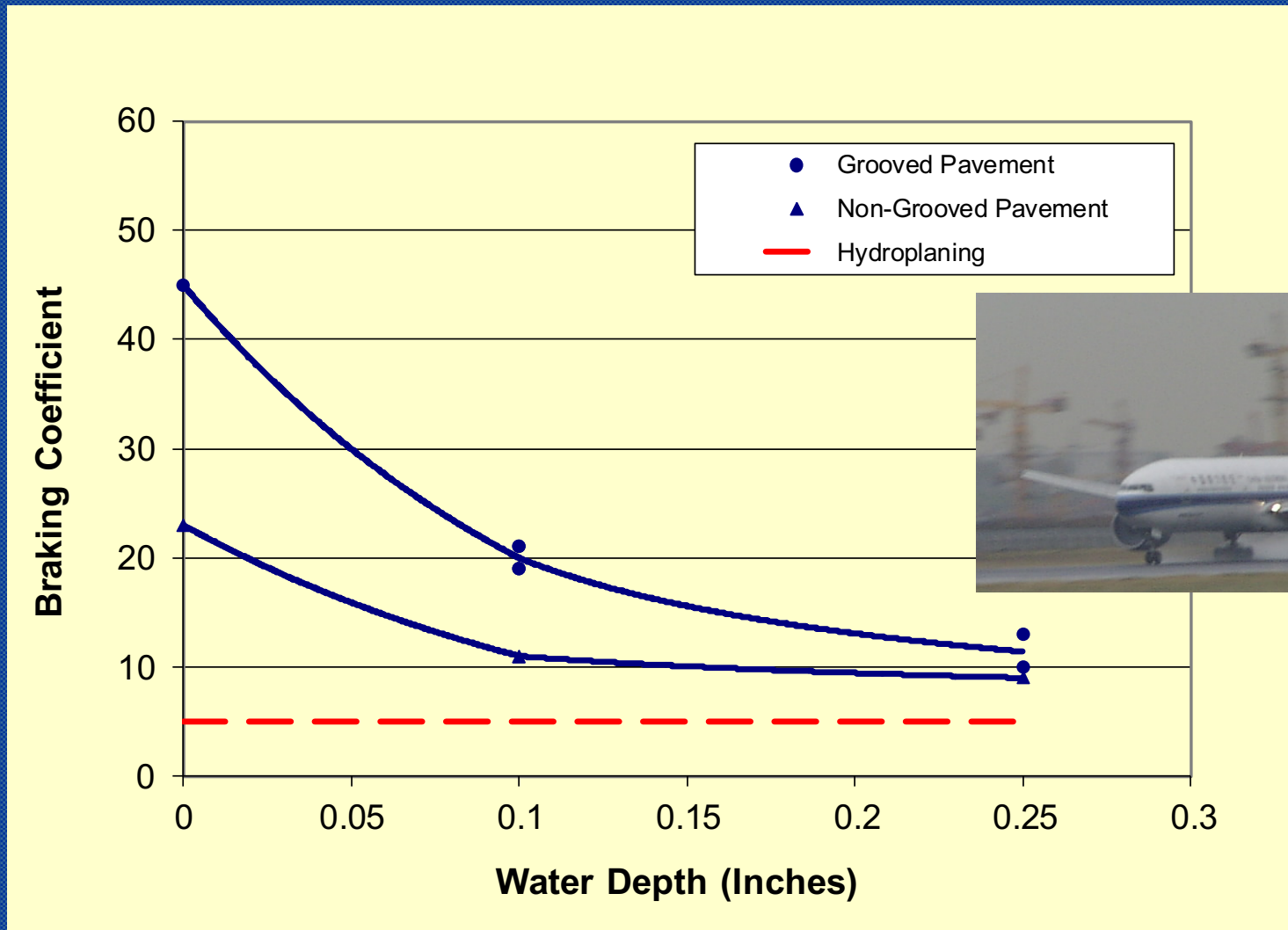
# Fast Touchdown at 150 Knots



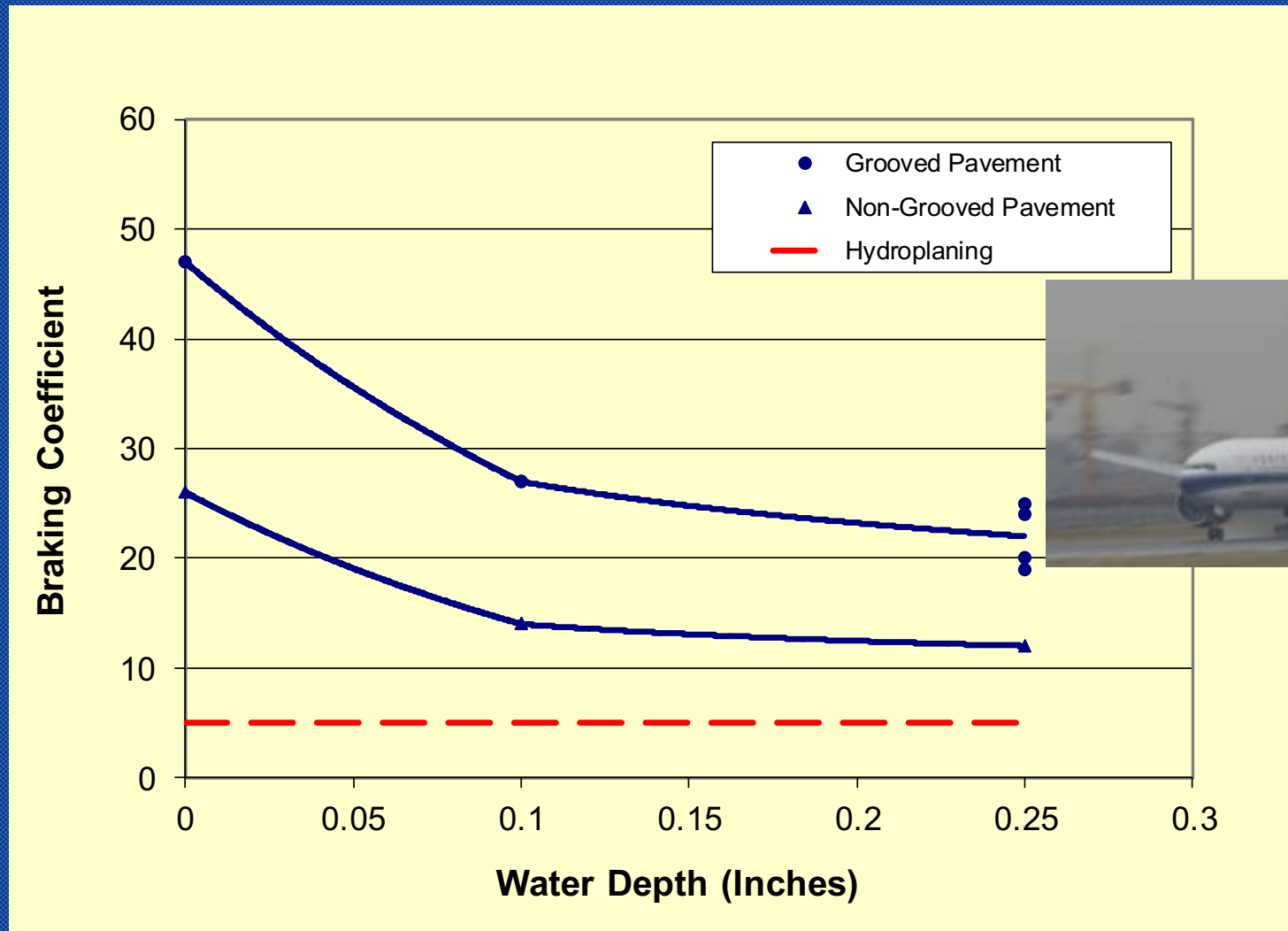
# Touchdown at 130 Knots



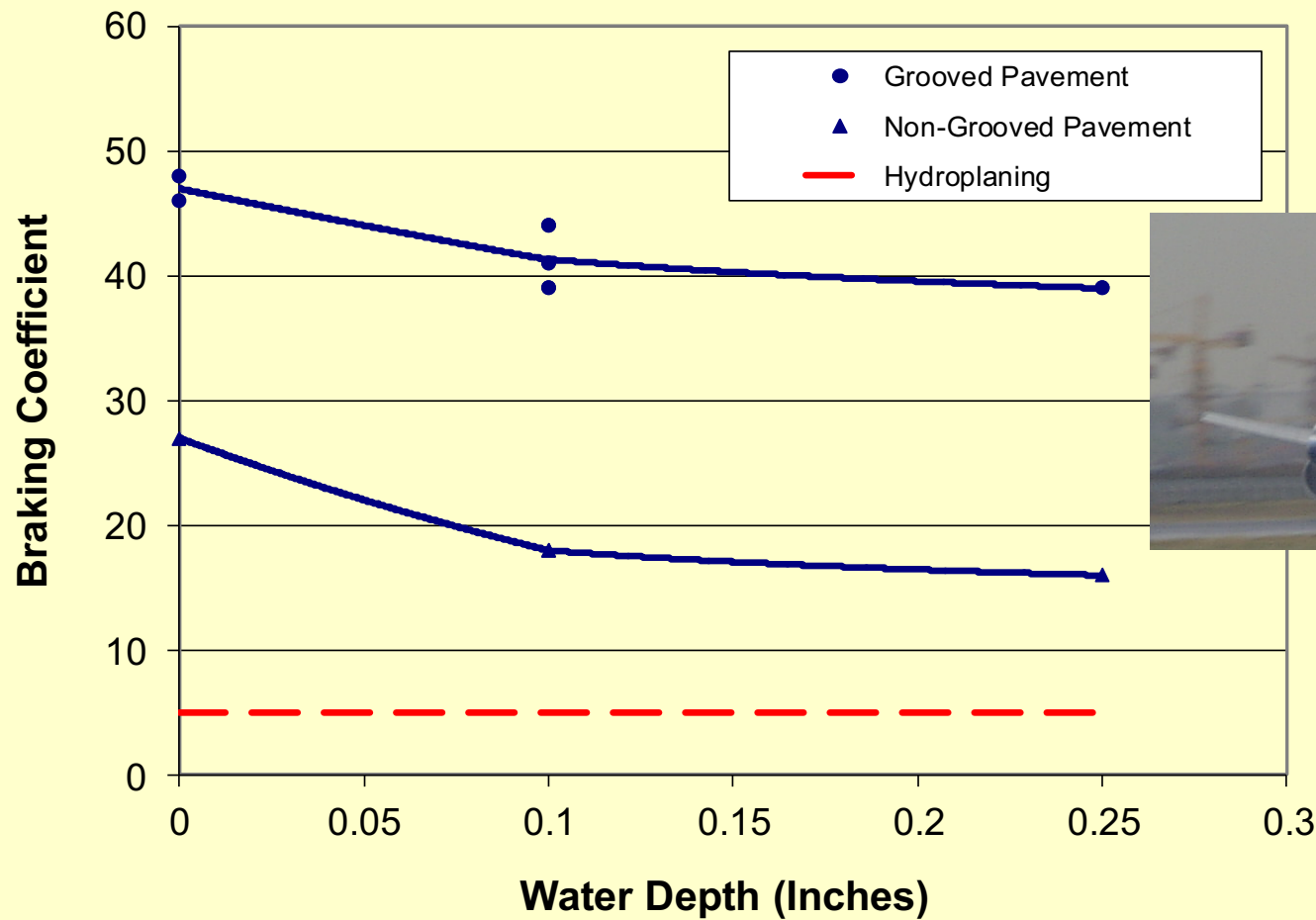
# Braking at 110 Knots



# Braking at 90 Knots

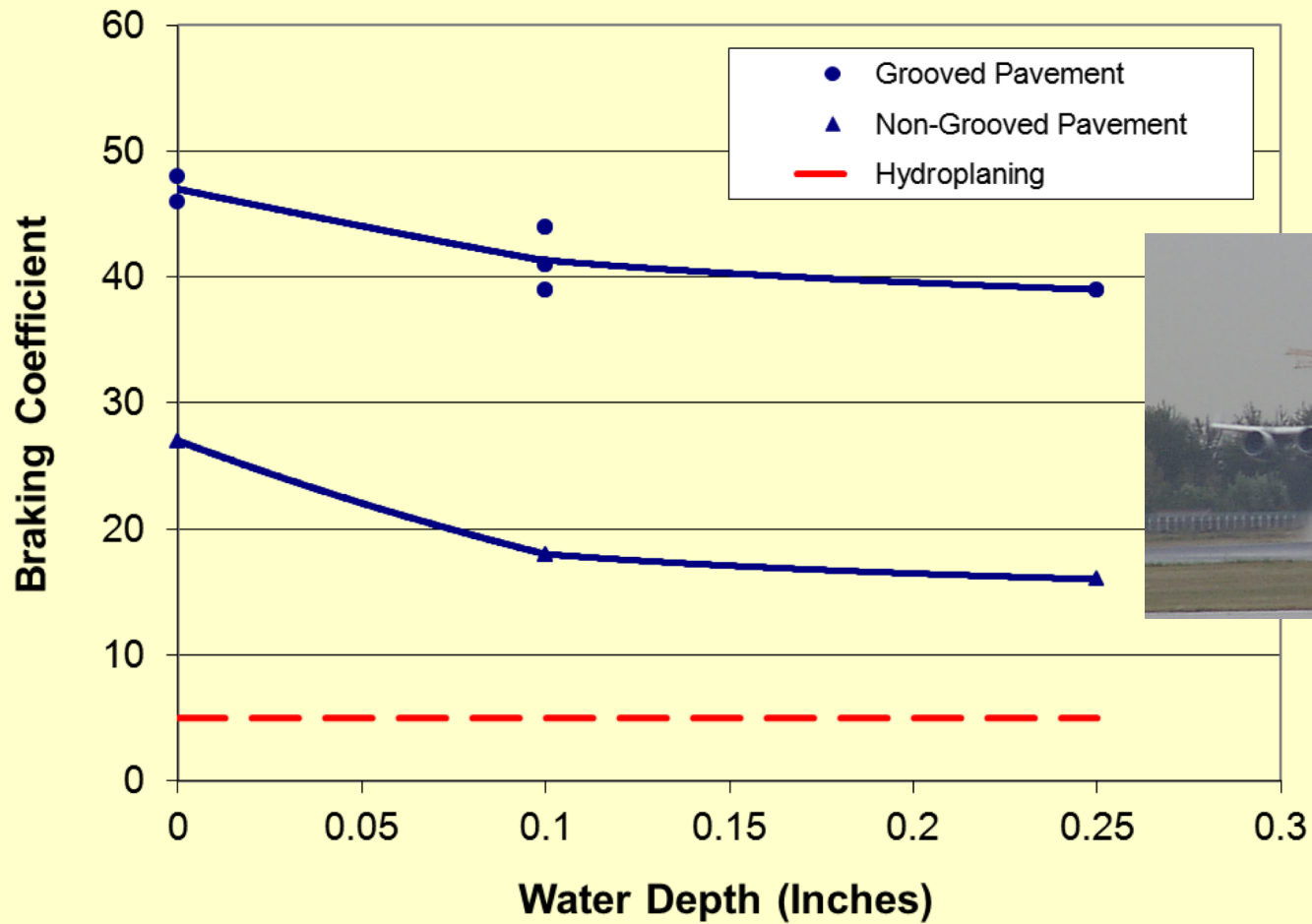


# Braking at 70 Knots, Approaching High Speed Turnoff



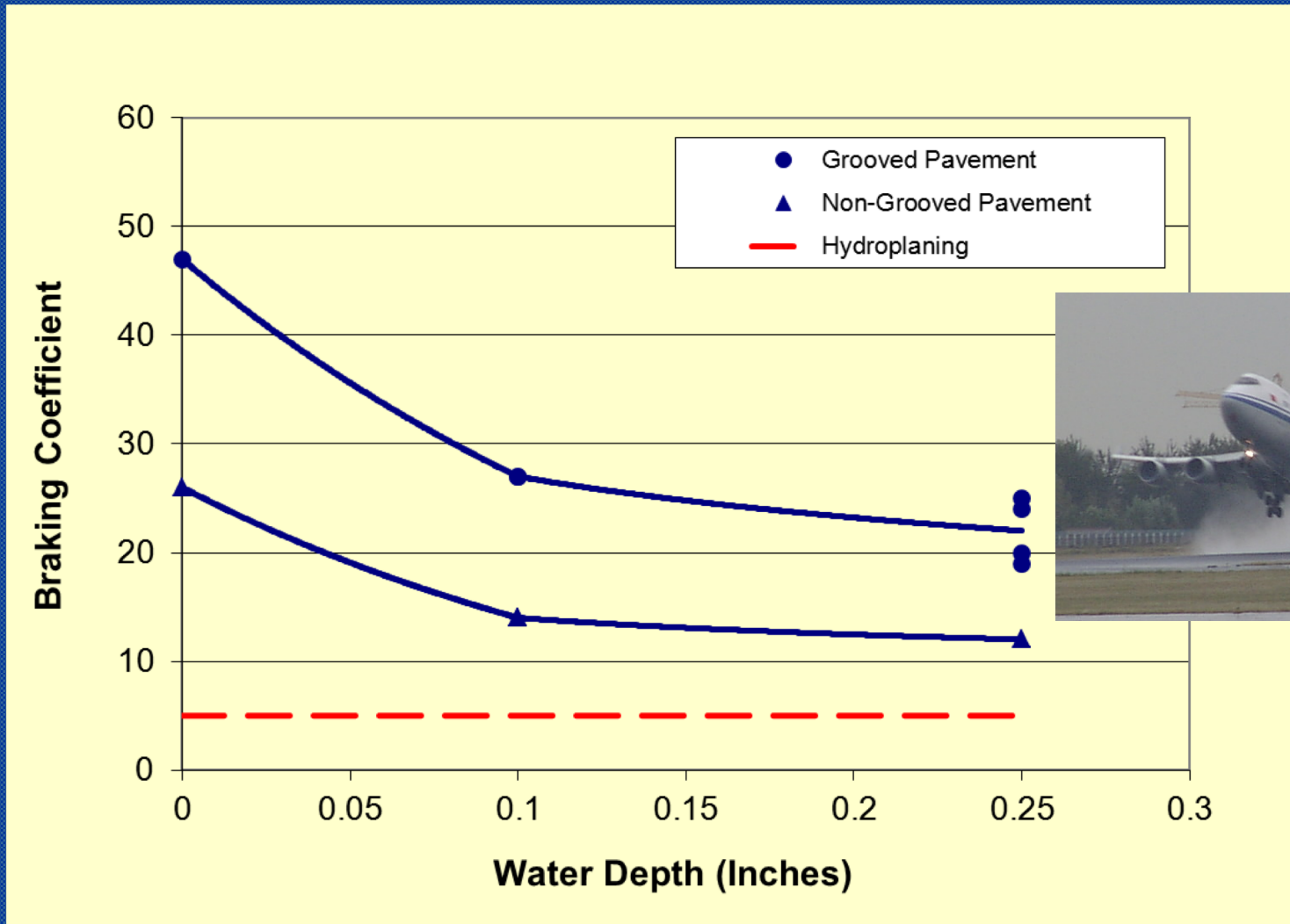
# Takeoff

# Takeoff Roll at 70 Knots

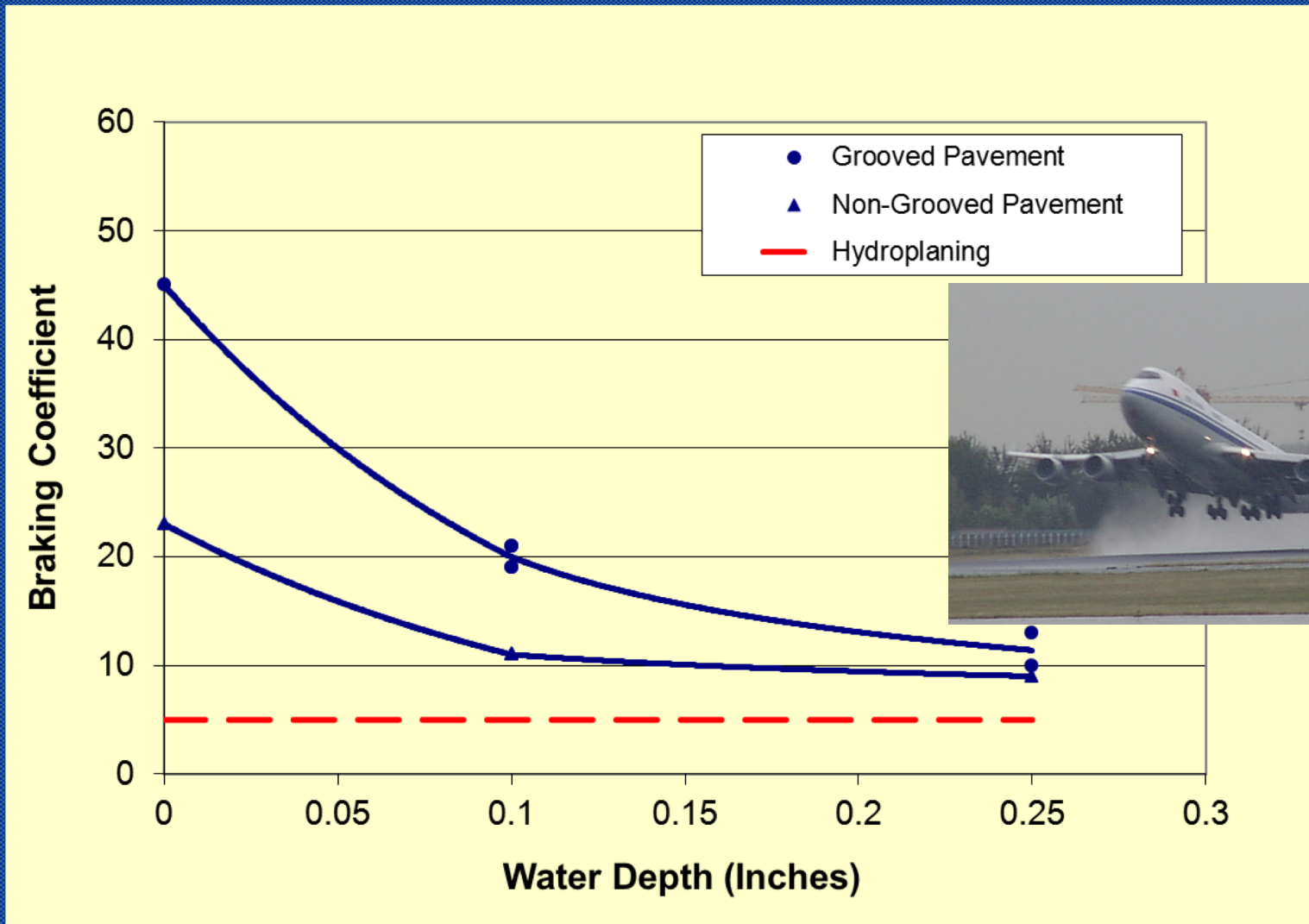




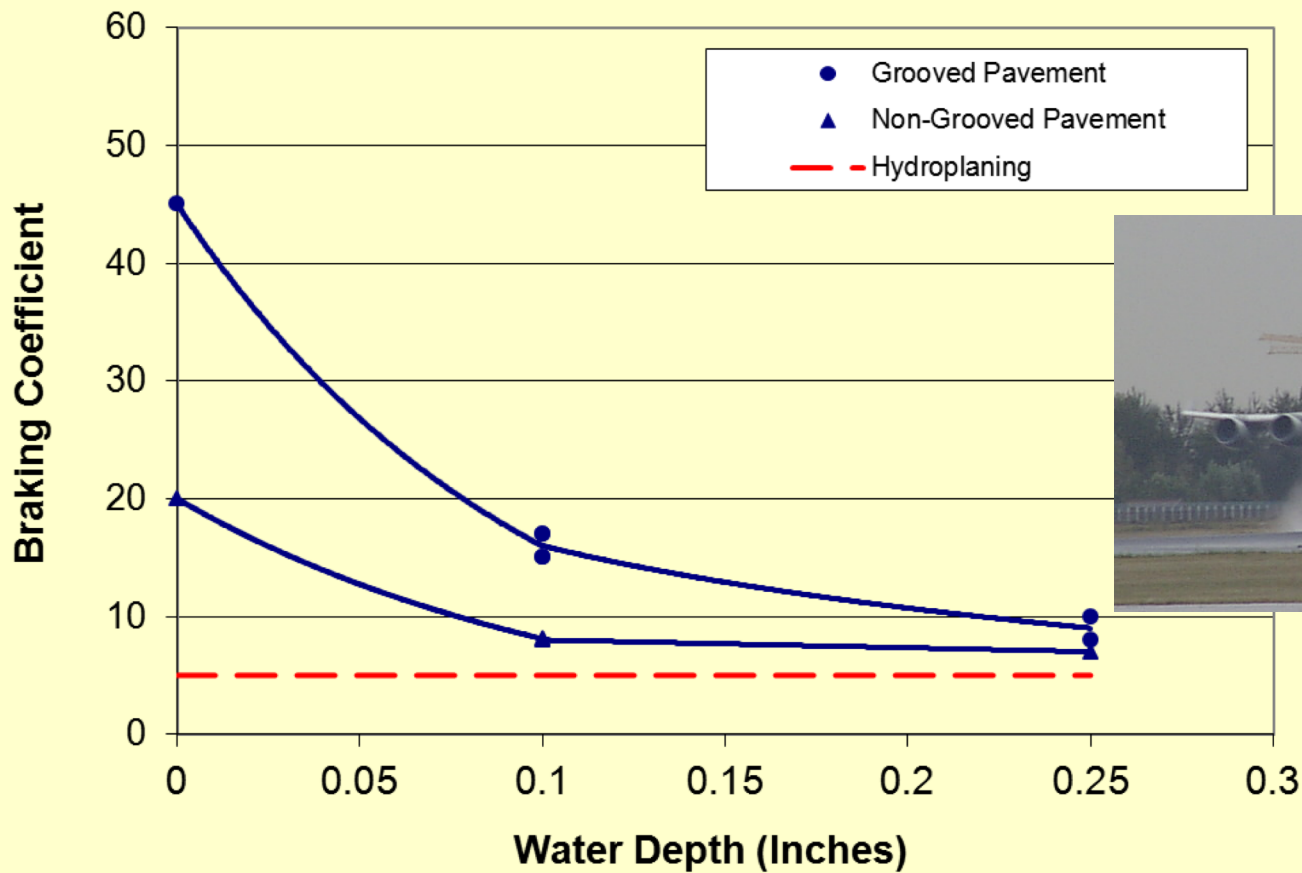
# Takeoff Roll at 90 Knots



# Takeoff Roll at 110 Knots



# Decision Point at 130 Knots Takeoff or Abort



Dynamic Test Track Data Could Be  
Used to Recover Lost Capacity  
More Rapidly at Many Airports  
Following Periods of Rainfall.

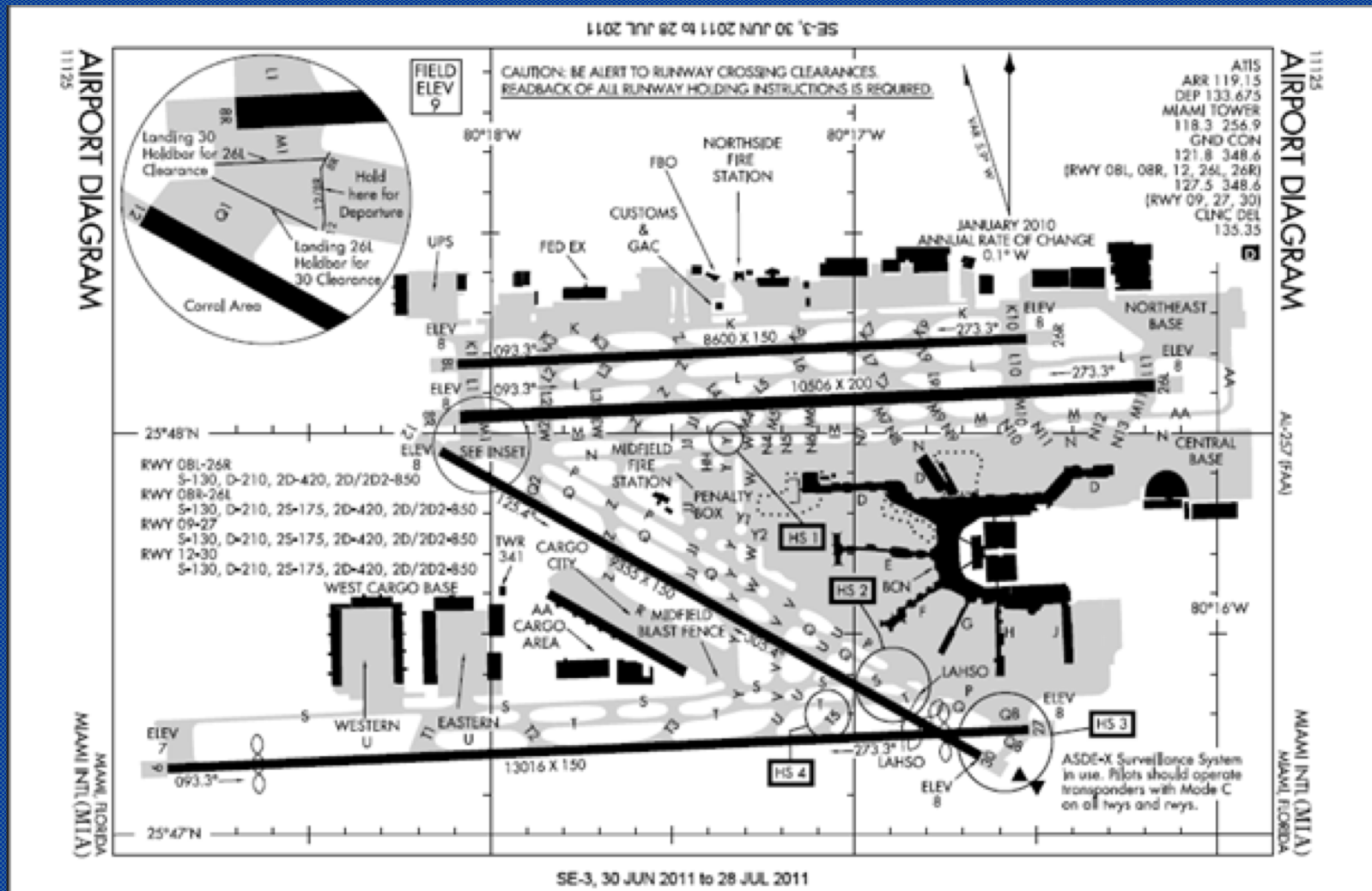
# Land and Hold Short Operations (LAHSO) Can Be Conducted at More Than 200 Airports throughout the United States

- LAHSO Can Be Conducted in Way of Active Intersecting Runways and Taxiways.
- Runways Must Be Dry.
- Airlines/Pilots Can Reject LAHSO Requests.
- Test Track Data Supports LAHSO-Wet.
- Runways Are To Be Grooved, Have Good Texture and No Standing Water.
- LAHSO-Wet Enables Lost Airport Capacity To Be Recovered More Rapidly Following Periods of Rainfall. Costly Delays Could Be Reduced.

# Two Successful Innovative Demonstrations of LAHSO-Wet Conducted in the 1980's

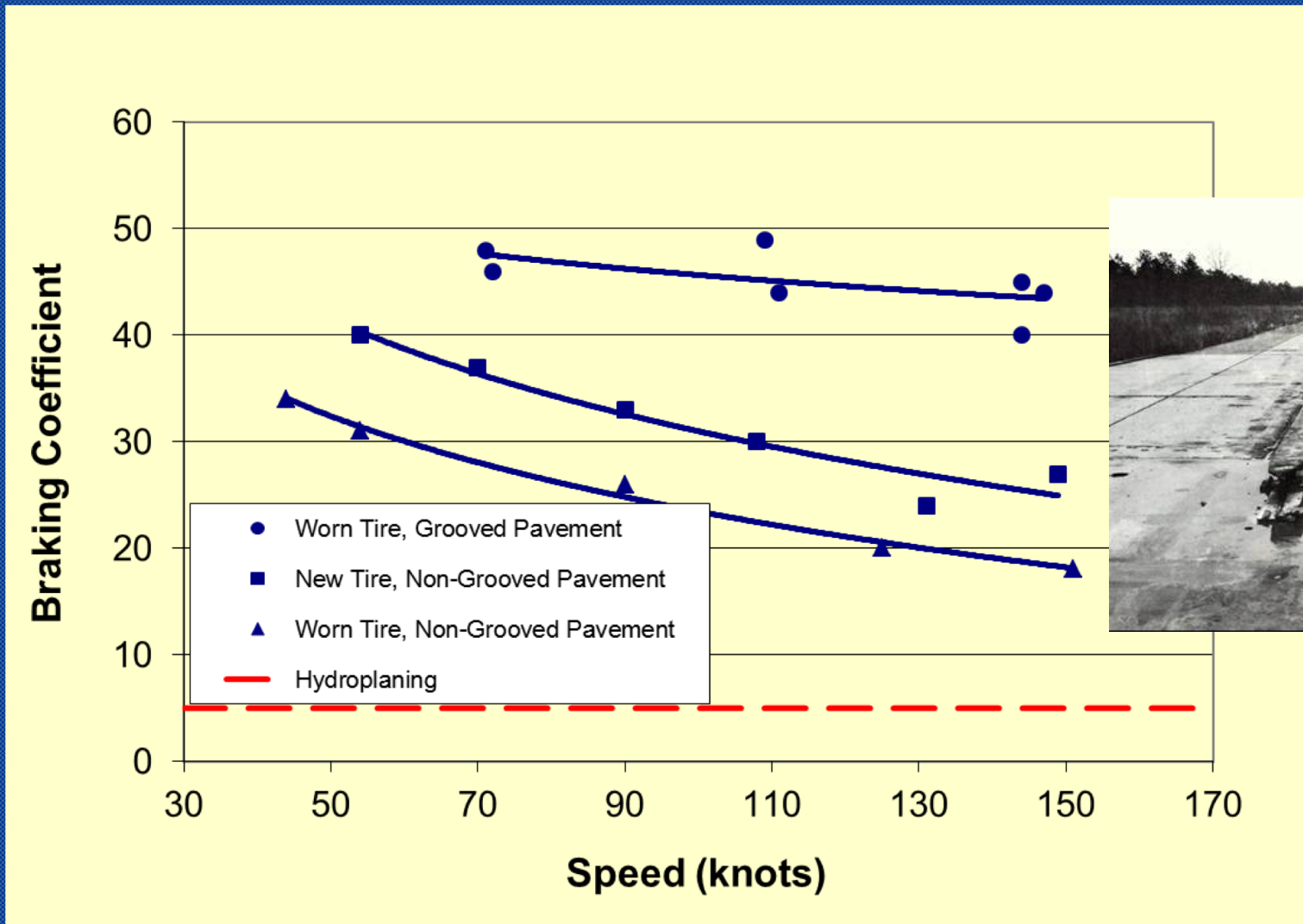
- Boston Logan International Airport (BOS)
- Significant Recovery of Lost Capacity Was Experienced at BOS.
- Miami International Airport (MIA)
- One Hour Delays, Every Day, Lasting Five Hours per Day Were Averted at MIA.

# Miami International Airport (MIA)



# Braking on a Wet Asphalt Pavement

## Upper Curve Supports LAHSO-Wet





# Summary

# FAA Full Scale Test Program Braking/Hydroplaning Technical Advances Achieved

- Maximum Braking Data Base
- Asphalt as well as Portland Cement
- Porous Friction Course as well as Grooving
- Benefit of Grooving versus Tire Tread
- Uniformly Puddled Condition
- Groove Spacing up to 4 inches
- Speeds up to 150 Knots

# FAA Full Scale Test Program Braking/Hydroplaning Products of the Effort

- Supports Current FAA Grooving Standards.
- Spacing of 1/4 x 1/4 in. Saw-Cut Grooves Extended from 1¼ ins. to 1½ ins.
- Grooving Costs Reduced by an Estimated 7%.
- More Significant Cost Savings Possible with Slightly Greater Increases in Spacing.

# FAA Full Scale Test Program Braking/Hydroplaning Products of the Effort (Continued)

- Data Base Can Be Useful to Foreign Aviation Authorities in Supporting the Grooving of Runways in their Respective Countries.
- Data Base Can Support the Establishment of International Guidelines for the Grooving of Runways.

# FAA Full Scale Test Program Braking/Hydroplaning Products of the Effort (Continued)

- Data Base Supports Landing and Hold Short Operations (LAHSO) on Grooved Runways in the Presence of Intersecting Runways or Taxiways under Wet Pavement Conditions Potentially Reducing Costly Delays.

# FAA Full Scale Test Program Braking/Hydroplaning

- DOT/FAA Technical Reports Available for Download from NAPTF Website

*[www.airporttech.tc.faa.gov/naptf](http://www.airporttech.tc.faa.gov/naptf)*

- Located under “Downloads”, “Safety”

# Dynamic Test Track

- Naval Air Engineering Center (NAEC)
- Lakehurst, New Jersey
- High Speed Films of Tests Follow:

